

# East Rowan High School Agricultural Education



## Agriculture Mechanics 1

### Course Pack

Student Name \_\_\_\_\_



# Agriculture Mechanics I

## Course Syllabus

### Instructor:

Brandy Starnes  
Email: starnesbs@rss.k12.nc.us  
School Telephone: 704.279.5232 ext.133

### Course Description:

This course provides instruction focused on the basic scientific principles and processes that are involved in animal physiology, breeding, nutrition, and care in preparation for an animal science career major. Topics include an introduction to animal science, animal nutrition, animal science issues, career opportunities, and animal evaluation. Skills in biology, chemistry, and algebra are reinforced in this course. Supervised agricultural experience programs and FFA leadership activities are integral components of the course and provide many opportunities for practical application of instructional competencies.

#### **Ag. Mechanics I Course Objectives: At the end of this course you should be able to...**

- Recognize the importance of ag. mechanics to our community and culture.
- Use the SAE project book to keep records and calculate finances.
- Demonstrate leadership skills such as parliamentary procedure.
- Identify and safely use various hand tools and power tools.
- Demonstrate electrical, concrete, carpentry and metal working skills, including welding.
- Calculate a cost effective plan for a project.

### Grading

<b>Exams</b>	<b>30%</b>
<b>Quizzes</b>	<b>30%</b>
<b>Daily Participation</b>	<b>20%</b>
<b>Notebook</b>	<b>10%</b>
<b>Supervised Agricultural Experience (SAE)</b>	<b>20%</b>

This course has an End of Course Test administered by the Department of Public Instruction in Raleigh. This exam grade will count as 25% of your final semester grade.

#### **Materials Required for Class:**

- Three-Ring Binder (At Least 1.5"). Each class will have a shelf to keep it in the classroom.
- Closed Toe Shoes (these can also be kept in my room)
- Clothes That You Don't Mind Getting Dirty (these can also be kept in my room)
- Notebook Paper
- 4 Notebook Dividers
- Writing Utensils (pens, pencils, markers)
- Calculator
- FFA Dues - \$15.00

**Notebooks** will be graded during every nine weeks. Guidelines for grading

- Organized- chronologically order with dates
- Neat- clean, readable, no loose paper
- Complete- containing notes, returned assignments, etc.

## Student Organization (FFA):

All students are highly encouraged to participate in the FFA Organization. Some opportunities offered by the FFA are local activities, career development events, travel and awards. The local chapter meets every month with a banquet in May. If chapter dues are a financial burden please let the advisor know. No child will be excluded from participating because of financial difficulties.

## Laboratory:

This course will require students to participate in laboratory activities, work experiences and field trips. Students must have a **safety contract** with the appropriate signatures on file with the teacher before participating in any out of class activity. **Each student must also pass a safety test with 100% accuracy before he/she will be allowed to take part in laboratory activities.** A school insurance policy and/or a private policy is required for students taking this course.

## Class Guidelines:

Classroom rules as well as the student organization will follow the guidelines set for by the "National FFA Code of Ethics." A copy of this will be posted in the classroom and is also available in the Official FFA Manual.

### Consequences for failing to follow procedures

1. Warning and/or student conference
2. Detention Session (amount appropriate for severity)
3. Referral to administration

## Textbook

You will have the use of a class textbook. These books can not be taken from class unless you obtain prior approval from the teacher. If you borrow a book you will be responsible for returning it.

## Class Absence Policy

The class will operate on the "buddy" system. During the first few days of school you should chose a partner that is responsible for helping you in the event that you are absent from class. Each buddy is responsible for informing the other about test, class work, notes and other important information. Your buddy should also obtain extra copies of handouts when you are absent. If you miss class on the day of an exam or quiz you will be responsible for scheduling a make-up with the teacher. It is not and will not be the responsibility of the teacher to inform you of materials that you have missed.

## Bathroom Policy:

You will be given 3 bathroom passes for each nine weeks. You can use these at any time to go to the bathroom, and only the bathroom, if you fill them out and turn them in when you return. Do not ask to go if you do not have a pass unless this is a one time emergency. If you still have them at the end of each nine weeks period you will be given extra credit on that nine weeks grade.

## Class work/Participation

Daily Grades will be comprised of lab work, group work, quizzes, assignments, etc. To make a good grade in these three areas, follow the three requirements below.

1. **Attendance:** You must be here in order to receive a daily grade. If you are absent, you will receive a zero into your average until you make up the work you missed. If you are absent for a quiz you are not required to make up that grade. You will choose a buddy to help catch you up on anything you may have missed; do not ask me what you missed unless it is outside of class time. You are responsible for all material given on any missed day for any future tests or projects. Students are allowed eight missed days but are allowed to make up any additional hours missed. Making up this time will be done after school and should be initiated by the student!

2. **Participation:** In order to be paid by an employer, you must perform the task that they ask you do on the job site for that day. In order to receive a grade, you must participate and complete the daily assignment(s). Examples of not participating include: sleeping, daydreaming, insubordination, etc. There are some class assignments that you can not make up, so participation is key.
3. **Accuracy:** You must strive for perfection on every assignment. Products that are inferior in industry are sold at a lower cost. Employees that only do adequate work only receive adequate pay. Remember this in relation to your grades.

### **Tests**

Tests will be given at the end of each unit. There will be 9 major units. Tests are hard and you will need to study. As long as the class participates we will always have a review day prior to a unit test. This review will include most questions on the test so pay attention and make notes. You may use [www.rss.k12.nc.us/erhs/linksforus](http://www.rss.k12.nc.us/erhs/linksforus) web site to study for each unit.

### **Participation**

Participation grades not only include a student's willingness to complete assigned tasks, but also their completion of key projects. What makes Agriculture Education special is that it provides student with hands on opportunities. We will be raising animals and all students will be required to care for those animals at some point in the semester. A student's willingness and quality of completion of these hands-on tasks will determine the participation grade. Students will also have to get papers signed such as this syllabus and progress reports to add easy 100s to this participation grade.

#### **No-Fail Policy:**

You are allowed to correct/revamp/fix-up any assignment that you turn in to me to receive partial credit back on that assignment. You can also stay after school with me to retake any test. All students should have no problem succeeding!

## Parental / Student Contract

### Student Portion

As a student in Mrs. Starnes' class, I understand and agree to follow the plan set forth in this syllabus in order to achieve success in this class and more importantly in life.

\_\_\_\_\_ Student Signature

\_\_\_\_\_ Student Name Printed

\_\_\_\_\_ Date

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### Parent Portion

As a parent, I agree to help my child achieve success in this Agriculture class and more importantly in their future. I have read and understand this syllabus and will try to give any support that I can for my child to succeed.

\_\_\_\_\_ Parent Signature

\_\_\_\_\_ Parent Name Printed

\_\_\_\_\_ Date

\_\_\_\_\_ Street Address

\_\_\_\_\_ City, State, and Zip

\_\_\_\_\_ Telephone Number (Work)

\_\_\_\_\_ Telephone Number (Home)

\_\_\_\_\_ Telephone Number (Cell)

\_\_\_\_\_ Email Address

I would rather be contacted by: Email.....Home Phone.....Work Phone.....Cell Phone  
(please circle what applies)

#### **\*\*Note on email correspondence\*\***

Please include at least one email address that at which a parent can be reached. Email will be the primary means of communication. I (Mrs.Starnes) will use email to make parents aware of upcoming assignments, FFA events and sales, progress reports and general correspondences. The easiest/quickest way to contact me will be through email.

**\*\*Return to Mrs. Starnes**

# Supervised Agricultural Experience

Students are expected to have an SAE (Supervised Agriculture Experience) Project while enrolled in this agriculture class. An SAE is a project that is agriculturally-based, supervised by an adult, and performed by a student **outside of class time**. This is the only homework for this class!

Here are the types of SAE projects you may choose:

<u>SAE Area</u>	<u>Brief Description</u>
Entrepreneurship	Own It, Usually a business
Placement	Job, work for someone else (can be paid or unpaid)
Experimental	Agriculture Based Science Experiment
Analytical	Research Project/Paper/Presentation
Improvement	Improvement/Service Project
Supplementary	One Time Skill, Not Part of Overall SAE
Exploratory	Career Exploring

We will discuss SAE extensively in class. We will have at least two SAE days that will give students opportunity to work on organizing their SAE, talking it out with friends, or asking questions of the teacher. An SAE can help you with determining a career or hobby, earning some extra money as a high school student, or even earn you recognition through Proficiency Awards.

**SAE record books will be acquired by your child DIGITALLY! They may get it off the web, by email, or bring in a drive. We will not be printing out books or any student!**

Each individual student's SAE must be in one of the following four areas: Entrepreneurship, Placement, Improvement, or Experimental. Students can use Supplementary SAE skills to help them receive their total required hours.

The 1<sup>st</sup> Nine Weeks portion of your SAE, initial planning, will be due during the 8<sup>th</sup> week of class and the 2<sup>nd</sup> Nine Weeks portion, the completion of the project, will be due during the 16<sup>th</sup> week of class. The SAE Project will count as 20% of the student's grade for both 1<sup>st</sup> and 2<sup>nd</sup> Nine Weeks. A minimum hour requirement for this project is outlined in the Time Log section of each project. Students will receive SAE instruction by the end of week three in the semester.

Awards will be given to those students with be best SAE projects at our FFA banquet in May.

Guidelines for a successful SAE:

1. SAE projects must be presented in a "scrap book" format. It must be neatly in a binder, project board, PowerPoint, etc. Loose or stapled SAE books will not be accepted!
2. Be creative! Extra points will be rewarded to the project for neatness and presentation.
3. This is a *record keeping project*! Extra credit will be given for extra hours worked with in reason.
4. ALL pictures must be mounted on paper (or other wise presented) with captions. Loose pictures will not be counted.
5. Regular housework, pets, and baby sitting does not count. This project must be within the wide realm of agriculture.
6. Jobs may be paid or unpaid. Yes, mowing hay for your grandfather, although you are not paid, does count!

Due Dates for SAE for this Semester:

**NO LATE SAE PROJECTS WILL BE ACCEPTED!!!!**







**EAST ROWAN**  
**Agricultural Science Department & FFA Chapter**  
175 St. Luke's Church Road  
Salisbury, NC 28146  
704.278.5232 ext 133



## **PERMISSION SLIP 2010-2011**

The agriculture/FFA program offers students many off campus field trip opportunities during and after school hours. The purpose of this permission slip is to avoid numerous permission forms being sent home and returned throughout the school year. Listed below are examples of potential field trip opportunities, however, this is not intended to be an inclusive list.

### *Animal Science/Agriscience class*

- Veterinarians office
- Dairy farm
- Boy Scout camp
- Greenhouse business
- Poultry processing business

### *Horticulture class*

- Greenhouse/nursery business
- Golf course
- Florist
- Landscape job
- Equipment rental business

### *FFA club*

- Southern Spring Show – Charlotte Merchandise Mart
- North Mecklenburg High School – Horticulture Contest
- Nursing home – Christmas caroling
- South Rowan High School – Public speaking contest

Please sign below if you grant permission for your son/daughter to participate in field trips hosted by the agriculture department at East Rowan High School.

Student's name: \_\_\_\_\_

Parent signature: \_\_\_\_\_



# Agricultural Education-Safety Contract

Welcome to your agricultural education class. This semester we have many hands-on activities planned for you. You might create your own shop project, use chemicals to enhance the reproduction process of plants, or even dissect specimens to see how they work. However, before you may participate in any of these activities you must know that there are rare but certain risks that are involved in these activities. You and your parents must read the following guidelines and sign the attached document. We want you to be safe, and safety starts with awareness.

## General Guidelines

1. Conduct yourself in a responsible manner at all times in the shop or laboratory.
2. Follow all written and verbal instructions carefully. If you do not understand directions, ask the instructor before proceeding.
3. Never work alone. No student may work in the shop or laboratory without an instructor present.
4. When entering the shop or laboratory do not touch equipment or materials until instructed to do so.
5. Perform only those experiments authorized by the instructor. Unauthorized experiments are prohibited.
6. HORSEPLAY, PRACTICAL JOKES, AND PRANKS ARE DANGEROUS AND PROHIBITED.
7. Observe good housekeeping practices. Keep work areas clean and tidy. Excess mess can cause hazardous situations.
8. Keep aisles clear.
9. Properly store all flammable liquids in a fireproof cabinet after each use.
10. Labels and equipment instructions must be read carefully before use.
11. Know the locations and operating procedures of all safety equipment and know where all exits are located.
12. Be alert and proceed with caution at all times in the shop or laboratory. Notify the instructor immediately of any unsafe conditions you observe.
13. Report any accident or injury to the instructor IMMEDIATELY, no matter how trivial it may appear.
14. When removing an electrical plug from its socket, grasp the plug, not the electrical cord. Hands must be completely dry before touching an electrical switch, plug, or outlet.
15. Report damaged electrical equipment immediately. Look for things such as frayed cords, exposed wires, and loose connections. Do **not** use damaged electrical equipment.
16. If you do not understand how to use a piece of equipment, ask the instructor for help.
17. Long hair must be tied up securely.
18. Remove all personal accessories and loose clothing which might get caught in moving machinery. This includes rings, watches, jewelry, shop rags, ties, and open jackets. □
19. This is a school rule and should be observed at all times. There is to be NO SMOKING IN THE SHOP OR LABORATORY AREA. There should also be no food or drinks in these areas.
20. Any student that is taking prescribed drugs which might cause drowsiness, lightheadedness, or disorientation in the shop or laboratory should not be used. Any student taking such medicines should notify the instructor.
21. IF YOU DON'T KNOW, ASK! There is no such thing as a dumb questions, only dumb mistakes and injuries.
22. Heated metals and glass remain very hot for a long time. They should be set aside to cool and picked up with caution. Use tongs or heat-protective gloves if necessary.

## Shop Specific Rules

All of the general guidelines should be observed while in the shop area. However, there are additional guidelines that must be observed while in the shop.

1. Safety glasses are required at all times in the shop. Do not remove your glasses at any time.
2. Do not operate any power equipment that you are not familiar with.
3. Always ask for assistance when carrying large pieces of lumber or large objects.
4. Pay attention to the task you are performing. Be aware of your surroundings at all times.
5. Make sure all power cords are clear of your work area before operating power equipment. Cords should not be in the cutting path of any tool.

6. Before operating any power tools, make sure all allen wrenches, chuck keys or other foreign materials are clear of the machine's work area.
7. Always make sure that all power tools are turned off and the electrical power disconnected before leaving the machine. Never leave an unattended machine running, even for "one second."
8. Do not wear contact lenses in the welding shop. The intense light from the arc welding torches can cause contact lenses to damage your eyes.
9. Never wear open-toed shoes in the shop. Leather boots are preferred.
10. Keep your hands well away from the point of contact between the work piece and the cutter. Use push sticks to guide materials through machines.
11. Machine safety guards must be in protective safety position while the machine is in operation. The guards are put there for your protection.

### Laboratory Specific Rules

All of the general guidelines should be observed while in the lab area. However, there are additional guidelines that must be observed while in the laboratory.

1. Always work in a well-ventilated area.
2. Dispose of all chemical wastes properly. Never mix chemicals in sink drains. Sinks are to be used only for water and those solutions designated by the instructor.
3. Keep hands away from face, eyes, mouth and body while using chemicals or preserved specimens. Wash your hands with soap and water after performing all experiments.
4. Handle all living organisms used in a laboratory activity in a humane manner.
5. Any time chemicals or glassware are used, students will wear laboratory goggles. **THERE WILL BE NO EXCEPTIONS TO THIS RULE!**
6. If a chemical should splash in your eyes or your skin, immediately flush with running water from the eyewash station or safety shower for at least 20 minutes. Notify the instructor immediately.
7. All chemicals in the laboratory area are to be considered dangerous. Do not touch, taste, or smell any chemicals unless specifically instructed to do so.
8. Check the label on chemical bottles twice before removing any of the contents. Take only as much chemical as you need.
9. Never return unused chemicals to their original containers.
10. Acids must be handled with extreme care.
11. Handle flammable hazardous liquids over a pan to contain spills. Never dispense flammable liquids anywhere near an open flame or source of heat.
12. Never remove chemicals or other materials from the laboratory area.
13. Never handle broken glass with your bare hands. Use a brush and dustpan to clean up broken glass. Place broken or waste glassware in the designated glass disposal container.
14. Do not immerse hot glass in cold water; it may shatter.

I have read the above guidelines and rules. I, \_\_\_\_\_, agree to follow these rules while in the agriculture department or participating in FFA activities. If I do not follow these guidelines and rules I know will be subject to the discipline set forth by Mrs. Starnes and the East Rowan High School administration.

Student Signature

Date

# How to keep my Agriculture Notebook

## Grading

Class notes in order/rules flowed	40%
Journals	60%

## Rules

- Put the syllabus/contract that was signed by you and your parents as the first thing in your notebook. DON'T LOOSE IT!
- There should be four tabs in your Notebook
  1. Journals
  2. Notes
  3. Quizzes/Handouts/Tests
  4. SAE book
- All papers and sheets must be in the rings—not in pockets.
- Keep all papers neat and in order.
- You may keep the notebook in my classroom, but it is still your responsibility. If someone steals your notebook or Journals you will not receive a grade.
- If you are absent on grading day, you are responsible for getting your notebook to me to receive your grade. I will not track you down!

## Journals

- Journals reflect what you LEARNED the previous day, not what you did.
- If absent, your day's journal will be of the last day attended. Write "absent" for the days you were not in class. Use this time to get class note and assignments from your buddy.
- Every morning you will have 10 min to do journal entries.
- Several people in your class will be asked to read journals and will be graded as class participation. If you did not do one, it will be a zero for 20% of your semester grade!

# Unit A. Leadership in Ag. Mechanics

**OBJECTIVE:** AM01.00 Investigate organizations related to the agricultural mechanics industry

## The FFA Mission Statement

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## What is FFA?

It is an organization of high school students in agricultural education

■ Included students from all 50 states plus \_\_\_\_\_ and \_\_\_\_\_

## FFA History

1917 - Smith-Hughes Act

■ Named after a senator from \_\_\_\_\_

■ Provided federal \_\_\_\_\_ for Vocational Agriculture in public high schools.

1920's \_\_\_\_\_

■ \_\_\_\_\_ was the first

■ \_\_\_\_\_

■ North Carolina

Young Tar Heel Farmers

1928 - \_\_\_\_\_

The 1<sup>st</sup> convention was held in the Hotel Baltimore in Kansas City, Missouri

The first dues were 10 cents

Current chapter dues are \_\_\_\_\_

1930 - \_\_\_\_\_

1934 - \_\_\_\_\_

• Organization for \_\_\_\_\_ males in high school agriculture classes.

• Colors were \_\_\_\_\_

1950 - \_\_\_\_\_

■ Gave the FFA a \_\_\_\_\_

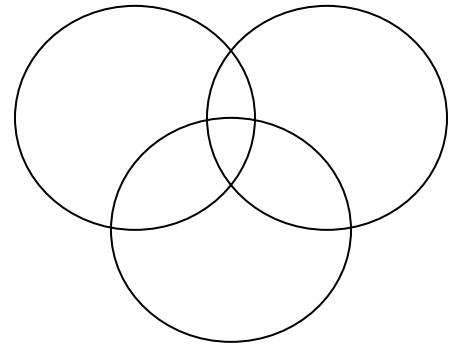
■ The law said that

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Created **3 integral components** to an agricultural education program

1. \_\_\_\_\_
2. \_\_\_\_\_
3. \_\_\_\_\_



1965 - \_\_\_\_\_

1969 - \_\_\_\_\_

1971 - \_\_\_\_\_

- Founded for supporters of FFA, not necessarily former members

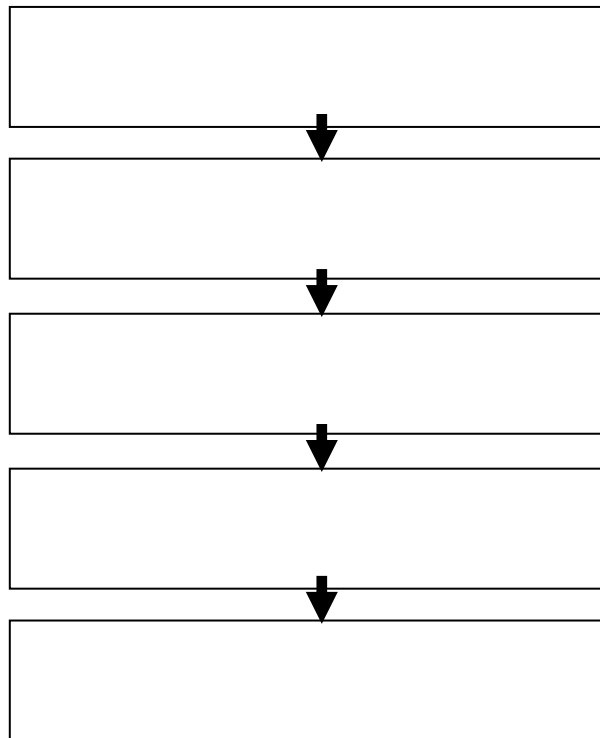
1988 - \_\_\_\_\_

1989 - \_\_\_\_\_

1990's - \_\_\_\_\_

2006 - \_\_\_\_\_

### Structure of the FFA



### National FFA Officers

Comprised of \_\_\_\_\_

\_\_\_\_\_ is currently the National FFA Advisor

He is employed by \_\_\_\_\_

### Chapter Officers

President \_\_\_\_\_  
Vice President \_\_\_\_\_  
Secretary \_\_\_\_\_  
Treasurer \_\_\_\_\_  
Reporter \_\_\_\_\_  
Sentinel \_\_\_\_\_

Southwest Regional FFA Officers

Composed of at least \_\_\_\_\_ members from the region

### The FFA Emblem

The Ear of Corn-

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_.

The Eagle-

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_.

The Rising Sun

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_.

The Plow

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_.

The Owl

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_.

"Agricultural Education" and "FFA" are \_\_\_\_\_ in the center to signify the combination of \_\_\_\_\_ necessary for progressive agriculture.

**The FFA Official Colors are \_\_\_\_\_ and \_\_\_\_\_.**



## The FFA Motto

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## FFA Code of Ethics

- FFA has established  
\_\_\_\_\_
- All FFA members should follow the code and should use it as a guideline to live by.

## FFA Officers and Stations

- President \_\_\_\_\_
- Vice President \_\_\_\_\_
- Secretary \_\_\_\_\_
- Treasurer \_\_\_\_\_
- Reporter \_\_\_\_\_
- Sentinel \_\_\_\_\_
- The Advisor \_\_\_\_\_

Minimum of six officers  
Additional officers may be established by the local chapter  
 Chaplin, Historian, Parliamentarian

## Ceremonies

- Rituals conducted at each meeting  
Opening ceremony  
Closing ceremony

## Opening Ceremony- "All in Unison"

President: "FFA members, why are we here?"

All members say:

"\_\_\_\_\_, honor agricultural opportunities and  
\_\_\_\_\_, and  
develop \_\_\_\_\_  
\_\_\_\_\_ should possess."

## Closing Ceremony- The FFA Salute

“

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_”

**FFA Official Dress**

Males

- \_\_\_\_\_
- \_\_\_\_\_
- \_\_\_\_\_
- Official FFA Jacket zipped to the top
- \_\_\_\_\_

Females

- \_\_\_\_\_
- \_\_\_\_\_
- \_\_\_\_\_
- Official FFA Jacket zipped to the top
- \_\_\_\_\_

**FFA Degrees**

- \_\_\_\_\_ FFA Degree (Middle School)
- \_\_\_\_\_ FFA Degree
- \_\_\_\_\_ FFA Degree
- \_\_\_\_\_ FFA Degree
- \_\_\_\_\_ FFA Degree

**Types of FFA Membership**

- Active
  - Students in \_\_\_\_\_ (up to age 21)
- \_\_\_\_\_
  - Former active members, parents of FFA members, and others interested in and supportive of FFA
- \_\_\_\_\_
- \_\_\_\_\_

**FFA Programs of Activities (\_\_\_\_\_)**

- It is a plan that \_\_\_\_\_  
Activities are determined by the \_\_\_\_\_  
\_\_\_\_\_

Committees are appointed to look at different areas of the POA  
Voted on by the total membership

**Career Development Events**

Individual or team competitions covering several subjects in agriculture and leadership

Examples:

Parliamentary Procedure

\_\_\_\_\_

Poultry Evaluation

\_\_\_\_\_

### Conventions

■ State FFA Convention

\_\_\_\_\_

\_\_\_\_\_

■ National FFA Convention

\_\_\_\_\_

North Carolina FFA Center (White Lake)

■ \_\_\_\_\_

■ \_\_\_\_\_

**OBJECTIVE: AM02.01 Explain the role of parliamentary procedure in conducting business meetings.**

Organizing your FFA meetings with Parliamentary Procedures

What is Parliamentary Procedure?

\_\_\_\_\_

\_\_\_\_\_

Parliamentary procedure is governed by

\_\_\_\_\_

\_\_\_\_\_

Purposes of Parliamentary Procedure

Extends \_\_\_\_\_

Observes the rule of the \_\_\_\_\_

Ensures the \_\_\_\_\_

The Gavel

- The \_\_\_\_\_ uses the gavel to control aspects of the meeting.
- The number of taps determines the meaning.

One Tap

- Tells members to be \_\_\_\_\_
- Used after passing or rejecting a \_\_\_\_\_
- Used after the announcement that the meeting is \_\_\_\_\_

Two taps

\_\_\_\_\_

Three taps

-symbol to rise during \_\_\_\_\_

Series of taps

-used to bring \_\_\_\_\_

Presiding Officer

\_\_\_\_\_ Must be \_\_\_\_\_

Must relinquish the chair when the president desires to

\_\_\_\_\_

**OBJECTIVE: AM02.02 Demonstrate key parliamentary abilities that would be used in a business meeting.**

**Motions**

Main Motion

Used to get group approval for a new project or some other course of action

Wording: \_\_\_\_\_

Main Motion

Requires \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Can be \_\_\_\_\_

Amendments

\_\_\_\_\_ 3 ways to amend: \_\_\_\_\_, \_\_\_\_\_, \_\_\_\_\_.

Wording: " \_\_\_\_\_ " \_\_\_\_\_

Amendments

\_\_\_\_\_ Debatable

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Adjourn

Used to \_\_\_\_\_

Wording: " \_\_\_\_\_ "

Adjourn

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Requires second

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Appeal

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Wording: "I appeal the decision of the chair"

Appeal

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Can be reconsidered

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Majority vote required

Point of Order

Used when one believes a parliamentary error has been made

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Point of order

- ---
- ---
- Does not require second
- ---
- ---

Division of the House

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Division of the House

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Cannot be reconsidered

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Lay on the table

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Motion must be taken from the table at the next meeting to be discussed

Wording: "I move to lay this motion on the table"

Lay on the table

- ---
- ---
- ---
- ---
- ---

Previous question

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Wording: "I move to previous question"

Previous question

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Refer to committee

Used to gain more information on a motion before voting

Wording: "I move to refer this motion to a committee to report at our next meeting."

Refer to committee

- \_\_\_\_\_
- \_\_\_\_\_
- \_\_\_\_\_
- Can be reconsidered
- \_\_\_\_\_

Business Meetings

Order of Business

- \_\_\_\_\_
- **An agenda or** \_\_\_\_\_

Sample Order of Business

Opening ceremony

➤ **Call to order by the** \_\_\_\_\_

Minutes of last meeting read

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Adjournment

**UNIT B:**

**EMPLOYABILITY SKILLS**

**OBJECTIVE: AM04.01 Identify agricultural mechanics industry careers and their required skills.**

Agricultural Mechanics Industry Careers

- An \_\_\_\_\_ designs tractors and agricultural machines.
- A \_\_\_\_\_ keeps chainsaws and other forestry equipment running.
- A builder constructs \_\_\_\_\_.
- An electrician installs \_\_\_\_\_, \_\_\_\_\_, \_\_\_\_\_, and \_\_\_\_\_ such as thermostats and humidistats.
- An agricultural mechanic \_\_\_\_\_.
- A \_\_\_\_\_ uses \_\_\_\_\_ machines to repair broken metal machinery and to construct metal equipment.
- A hardware store employee \_\_\_\_\_ tools, parts, and materials to repair agricultural machinery and equipment.
- A soil conservationist \_\_\_\_\_.
- A \_\_\_\_\_ and installer plans and installs those systems for fields, turf, landscape, and golf courses.
- A lawn equipment service mechanic repairs \_\_\_\_\_.

**OBJECTIVE: AM04.02 Describe various skills that are necessary for employment in an agricultural mechanics career.**

A. Skills vary from \_\_\_\_\_ to \_\_\_\_\_ skilled depending on the career in agricultural mechanics. A \_\_\_\_\_ needs few skills, but an \_\_\_\_\_ needs many skills to check for quality.

B. Personal interests and qualifications include:

- 1.
- 2.
- 3.

4.

5.

C. Education qualifications vary depending on the careers.

1. \_\_\_\_\_ or less for unskilled entry-level jobs.

2. \_\_\_\_\_ for skilled jobs such as technician.

3. \_\_\_\_\_, \_\_\_\_\_ or \_\_\_\_\_ for most professional areas such as engineer because of required licenses, paper work, research and/or teaching.

**Where can I get training?**

- <http://www.bae.ncsu.edu/>
- 
- 
- 
- 
- 

**OBJECTIVE: AM05.01** Describe the broad field of agricultural mechanics and the different categories.

A. Definition

1. Mechanics : \_\_\_\_\_  
\_\_\_\_\_.

B. Categories of Agricultural Mechanics

1. General Agricultural Mechanics \_\_\_\_\_

Examples: **a.** \_\_\_\_\_ **b.** \_\_\_\_\_ **c.** \_\_\_\_\_

2. Agricultural Electrification, Power, and Control \_\_\_\_\_

Examples: **a.** \_\_\_\_\_ **b.** \_\_\_\_\_ **c.** \_\_\_\_\_

3. Agricultural Power Machinery Operation \_\_\_\_\_

Examples: **a.** \_\_\_\_\_ **b.** \_\_\_\_\_ **c.** \_\_\_\_\_

4. Agricultural Mechanics, Construction and Maintenance \_\_\_\_\_

Examples: **a.** \_\_\_\_\_ **b.** \_\_\_\_\_ **c.** \_\_\_\_\_

5. Agricultural Structures, Equipment, and Facilities \_\_\_\_\_

Examples: **a.** \_\_\_\_\_ **b.** \_\_\_\_\_ **c.** \_\_\_\_\_

6. Soil and Water Mechanical Practices \_\_\_\_\_



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Examples: **a.**

**b.**

**c.**

7. Other Agricultural Mechanics includes any category not listed above.

**OBJECTIVE: AM05.02**      **Specify how agricultural mechanics is important to our economy.**

A. \_\_\_\_\_ - money

1. \_\_\_\_\_

2. \_\_\_\_\_

3. \_\_\_\_\_

B. \_\_\_\_\_ - health and comfort

1. Maintains and repairs to prevent accidents.

2. \_\_\_\_\_

3. Provides safe food supply (\_\_\_\_\_).

C. Outlook is for the agricultural mechanics industry to remain \_\_\_\_\_ because of \_\_\_\_\_ in \_\_\_\_\_, \_\_\_\_\_, and \_\_\_\_\_ requiring more lawn equipment.

**OBJECTIVE: AM08.01**      **Identify the component parts of the Supervise Agricultural Experience Record used in the agricultural mechanics course.**

### Introduction to SAE

What was the same in all 3 ads?

- \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_ People who have experience have the edge in landing a job. But:
  - **How do you get \_\_\_\_\_ without first having a job?**
  - **How do you get a job without first having \_\_\_\_\_?**

## Gaining Experience!!

- Question:
  - **How can you gain experience to get a job (or prepare for college)?**
- Answer:
  - \_\_\_\_\_

## What is SAE?

Supervised Agricultural Experience (SAE) Programs consist of \_\_\_\_\_ conducted outside of class time in which students develop and apply \_\_\_\_\_.

## How Does a SAE Help Me?

- \_\_\_\_\_
- \_\_\_\_\_
- Develops skills that can be used in starting you own business
- Helps development management skills
- \_\_\_\_\_
- Improves analytical and decision making skills
- \_\_\_\_\_
- \_\_\_\_\_
- Develops knowledge and skills that could be helpful in college, as a hobby or for recreation.
- Provides the opportunity to win awards: \_\_\_\_\_ are based on the SAE program. In addition to winning awards, money can be won at regional, state and national levels
- FFA \_\_\_\_\_ are partially based on the SAE. You must have a SAE program to advance.
- In order to be a \_\_\_\_\_ or national officer, you first must have an advanced FFA degree which is partially based on SAE.
- Will help the grade in \_\_\_\_\_ class

## Types of SAE

- Entrepreneurship
- Placement
- Research
  - **Experimental**
  - **Non-Experimental**
- Exploratory
- Improvement
- Supplemental

## Entrepreneurship

The student plans, implements, operates and assumes financial risks in a farming activity or agricultural business. In Entrepreneurship programs, the student owns the materials and other required inputs and keeps financial records to determine return to investments.

Entrepreneurship examples:

- \_\_\_\_\_
- \_\_\_\_\_
- Raising a litter of pigs
- \_\_\_\_\_
- \_\_\_\_\_
- Owning and operating a lawn care service
- \_\_\_\_\_

## Placement

Placement programs involve the placement of students on farms and ranches, in agricultural businesses, in school laboratories or in community facilities to provide a "learning by doing" environment. This is done outside of normal classroom hours and may be paid or non-paid.

Placement Examples

- \_\_\_\_\_
- \_\_\_\_\_
- \_\_\_\_\_
- Working in the school greenhouse after school and on weekends and holidays
- \_\_\_\_\_

## Research

- An extensive activity where the student plans and conducts a major agricultural experiment using the scientific process. The purpose of the experiment is to provide students "hands-on" experience in:

**1. Verifying, learning or demonstrating scientific principles in agriculture**

- 2.** \_\_\_\_\_
- 3.** \_\_\_\_\_

Research Examples

- \_\_\_\_\_
- Determining the impact of different levels of protein on fish growth
- \_\_\_\_\_
- \_\_\_\_\_
- Analyzing the effectiveness of different display methods on plant sales in a garden center
- \_\_\_\_\_
- Determining the strength of welds using different welding methods

Research...

There are two major types of Research Projects -

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### Non-Experimental Research

Students choose an agricultural \_\_\_\_\_ that is not amenable to experimentation and design a plan to investigate and analyze the problem. The students gather and evaluate data from a variety of sources and then produce some type of finished product.

Non-Experimental Examples:

- \_\_\_\_\_
- A series of newspaper articles about the environment
- \_\_\_\_\_
- \_\_\_\_\_
- \_\_\_\_\_

### Exploratory

Exploratory SAE activities are designed primarily to help students become literate in agriculture and/or become aware of possible careers in agriculture. Exploratory SAE activities are appropriate for beginning agricultural students but are not restricted to beginning students.

Exploratory Examples:

- Observing and/or assisting a florist
- \_\_\_\_\_
- \_\_\_\_\_
- Interviewing an agricultural loan officer in a bank
- \_\_\_\_\_
- \_\_\_\_\_

### Improvement

Improvement activities include a series of learning activities that improves the value or appearance of the place of employment, home, school or community; the efficiency of an enterprise or business, or the living conditions of the family. An improvement activity involves a series of steps and generally requires a number of days for completion.

Improvement Examples:

- \_\_\_\_\_
- Building a fence
- \_\_\_\_\_

- Overhauling a piece of equipment
- \_\_\_\_\_
- \_\_\_\_\_
- \_\_\_\_\_

### Supplementary (Minor)

A supplementary activity is one where the student performs one specific agricultural skill outside of normal class time. This skill is not related to the major SAE but is normally taught in an agricultural program, involves experiential learning and does contribute to the development of agricultural skills and knowledge on the part of the student. The activity is accomplished in less than a day and does not require a series of steps.

Supplementary Examples:

- \_\_\_\_\_
- Changing oil in a sod cutter
- \_\_\_\_\_
- \_\_\_\_\_
- \_\_\_\_\_

### Staking tomatoes

**OBJECTIVE: AM09.01** *Define the terminology used in financial record-keeping systems, such as asset, liability, inventory, net worth, etc.*

### Record Keeping

Practicing good business relations in the Ag. Mechanics Industry

What kinds of records should businesses keep?

- ◆ Assets
- ◆ Liabilities
- ◆ Net worth
- ◆ Profit and loss statement
- ◆ Cash receipts
- ◆ Non-cash receipts
- ◆ Invoice

### Assets

Things that one owns and completely pays for.

- **Example:** \_\_\_\_\_

- ◆ \_\_\_\_\_-items quickly converted to cash or that will be sold within 12 months  
— \_\_\_\_\_

- \_\_\_\_\_
- \_\_\_\_\_
- \_\_\_\_\_

◆ Non-current-

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- **land**
- **machinery**
- **breeding livestock**

**Liabilities**

Things that you owe money to other people for or debts

- **Example:** \_\_\_\_\_

◆ Current-debts that are due to be paid this year

- \_\_\_\_\_
- \_\_\_\_\_
- \_\_\_\_\_

◆ Non-Current- \_\_\_\_\_

- **mortgages not due this** \_\_\_\_\_

**Net Worth**

One's assets minus their liabilities

**You have \$3000 in the bank, but you owe \$1750 for your bills. Your net worth is**

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- ◆ Current Assets + Non-Current Assets=Total Assets
- ◆ Current Liabilities + Non-Current Liabilities=Total Liabilities

**Inventory**

An itemized \_\_\_\_\_ of things owned by a business with the beginning value and depreciated value

◆ Non-depreciable-items that will be used or sold within a year

- \_\_\_\_\_
- \_\_\_\_\_

◆ Depreciable-items that have a useful life of more than one year and lose value because of age, wear or becoming out-of date because of technology advancements.

◆ Land is NOT depreciable property

- \_\_\_\_\_
- \_\_\_\_\_
- \_\_\_\_\_

Profit and loss statement

- ◆ A \_\_\_\_\_ of a business that reports the profit made by the business or the losses incurred.

Cash \_\_\_\_\_

- ◆ Cash that is paid for services or merchandise.

Non-Cash \_\_\_\_\_

- ◆ Payment for services in other ways than cash.

Invoice

- ◆ \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Other business records

- ◆ Labor
- ◆ \_\_\_\_\_
- ◆ Travel

- 
- ◆ Used by banks and lending institutions to decide whether or not to lend money to specific people or businesses

School to Work Employment Plan

- ◆ Factors to consider when selecting a career:

- \_\_\_\_\_  
• **pay, location**
- **Personal contact**  
• **working with people or things?**
- \_\_\_\_\_
- \_\_\_\_\_

- ◆ Location of employment
- ◆ \_\_\_\_\_
- ◆ \_\_\_\_\_
- ◆ Working hours and time for leisure activities
- ◆ \_\_\_\_\_
- ◆ \_\_\_\_\_

Steps in Choosing a Career

1. Consider your interest, abilities and characteristics"
2. \_\_\_\_\_
3. Study the requirements
4. \_\_\_\_\_
5. \_\_\_\_\_

6. Be willing to pay the price
  - **education, dedication**

8. \_\_\_\_\_!

**OBJECTIVE:**    *AM09.02*    *Correctly record entries in a financial record system.*

**FILL OUT YOUR SAE BOOK!!!**



## UNIT C: SAFE WORK PRACTICES

**OBJECTIVE: AM13.01** *Explain safety rules including color codes and the importance of good housekeeping.*

A. Safety Color Codes – used to alert people to dangers and hazards.

1. Green – \_\_\_\_\_
2. Red – \_\_\_\_\_
3. \_\_\_\_\_ – dangerous parts of equipment.
4. \_\_\_\_\_ – adjustments or controls on equipment
5. Blue – \_\_\_\_\_
6. \_\_\_\_\_ – floors

B. \_\_\_\_\_ Colors

1. Ivory – \_\_\_\_\_
2. \_\_\_\_\_ green – paints bodies of \_\_\_\_\_, stationary equipment, and \_\_\_\_\_.
3. Aluminum – \_\_\_\_\_.

C. Noise:

Unit of measurement \_\_\_\_\_.

1. Hearing losses caused by level and time exposed
2. \_\_\_\_\_ decibels or higher is dangerous.
3. How do you protect? \_\_\_\_\_

D. Safety Policy and Procedure

1. Policy is a \_\_\_\_\_.
2. Procedure is an \_\_\_\_\_.

E. Housekeeping and Organization

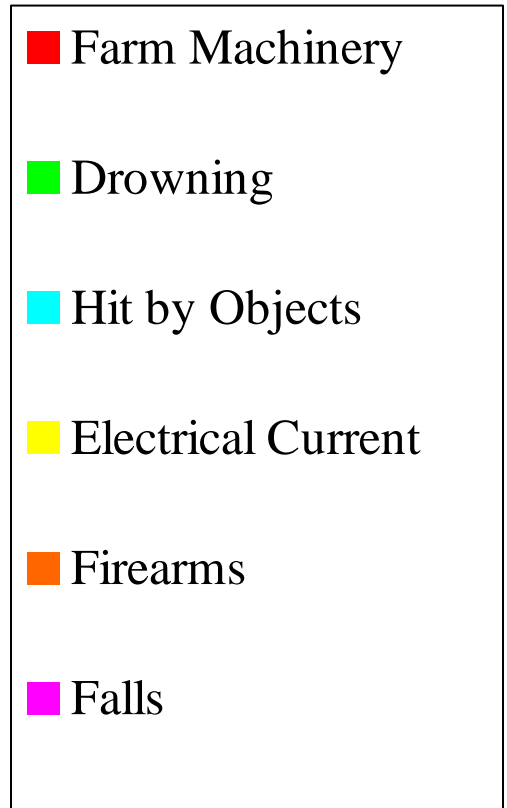
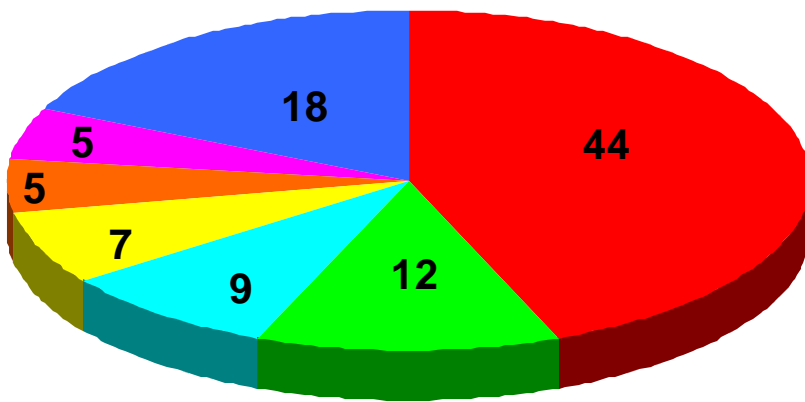
1. To be safe and efficient, a shop must be \_\_\_\_\_ to have reasonable space for \_\_\_\_\_ working in the shop.
2. A \_\_\_\_\_ and \_\_\_\_\_ shop decreases the chance of accidents.

3. An approved \_\_\_\_\_ cabinet improves shop safety by providing a safe place to store those materials and by automatically closing if there is a fire.
4. Tools and materials should be put in their \_\_\_\_\_ to save time and prevent accidents.

Other Safety Rules

- To help prevent \_\_\_\_\_, heavy objects should be lifted with the \_\_\_\_\_, not with the \_\_\_\_\_.
- Loose clothing, jewelry, and long hair can cause serious injury by getting caught in saws, drills and other equipment with rotating or turning parts.
- The types of safety protection devices needed depend on the work being done in a shop, but the minimum protection should be wearing safety glasses.
- The best protective clothing for agricultural workers is coveralls.

G. Causes of Farm Accidents



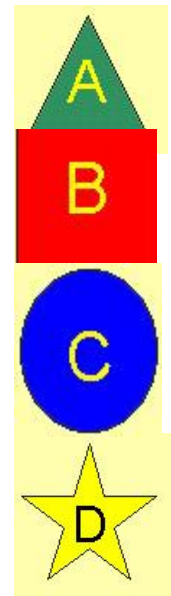
**OBJECTIVE: AM13.02      Research safety aspects of agricultural mechanics.**

A. Causes and Prevention

1. Safety is \_\_\_\_\_.
2. Safety in agricultural mechanics shops depends mainly on \_\_\_\_\_.
3. The major causes of accidents are \_\_\_\_\_ and unsafe \_\_\_\_\_.
4. The best way to control accidents is \_\_\_\_\_. Then next best approach is to use protective devices such as safety glasses, face shields, gloves, steel toe shoes, aprons, guards, etc.

B. Classes of Fires

1. Class \_\_\_\_\_ is caused by ordinary combustibles such as \_\_\_\_\_ or \_\_\_\_\_.
2. Class \_\_\_\_\_ is caused by flammable \_\_\_\_\_ such as gasoline or solvents.
3. Class \_\_\_\_\_ is caused by \_\_\_\_\_. Symbol is a blue circle.
4. Class \_\_\_\_\_ is caused by combustible metals. Symbol is a yellow star.



**\*\*\*Be sure to color your symbols!!!**

C. Types of Fire Extinguishers to Use

1. Water is used for Class \_\_\_\_\_ fires.
2. Carbon dioxide (CO<sub>2</sub>) is used for Classes B and C fires.
3. \_\_\_\_\_ is used for Classes A, B, and C fires.
4. Only Class \_\_\_\_\_ extinguishers will work on \_\_\_\_\_.
5. Extinguishers should be located \_\_\_\_\_ above the floor so that they will be easy to reach.

**UNIT D: AGRICULTURAL TOOLS**

**OBJECTIVE: AM14.01 Explain the uses of agricultural mechanics hand tools.**

A. General Rules

1. Hand tools used for \_\_\_\_\_ should be \_\_\_\_\_ to improve safety and efficiency.
2. Using the \_\_\_\_\_ tool for the job can reduce or eliminate injuries.
3. \_\_\_\_\_ or small teeth on a saw blade make a smoother cut, but \_\_\_\_\_ or large teeth cut faster.

B. Tools and Their Uses

1. \_\_\_\_\_ is used to turn various sizes nuts and bolts.
2. \_\_\_\_\_ is used to place and spread mortar.
3. \_\_\_\_\_ is used to hammer metal objects such as punches, chisels, or parts of small engines.
4. \_\_\_\_\_ is used to cut metal.
5. \_\_\_\_\_ is used to mark 45° and 90° angles.
6. \_\_\_\_\_ is used to turn both hex and square nuts.
7. \_\_\_\_\_ is used to level concrete.
8. \_\_\_\_\_ is used to cut curves in wood.
9. \_\_\_\_\_ is used to flare the top of a hole to recess the head for a flathead screw or bolt.
10. \_\_\_\_\_ blade is used to cut across the grain of wood.
11. \_\_\_\_\_ is used to cut metal, and there should be at least three teeth in contact with the metal.
12. \_\_\_\_\_ pliers are used to reach into recessed areas.
13. \_\_\_\_\_ for wood are usually divided into 16 parts per inch or 1/16ths.
14. \_\_\_\_\_ is used to cut angles.
15. \_\_\_\_\_ is used to drive nails to fasten one board to another.
16. \_\_\_\_\_ is used to remove wood and to drive nails.
17. \_\_\_\_\_ is used to cut \_\_\_\_\_ the grain of wood.
18. \_\_\_\_\_ pliers are used to hold various sizes of materials.
19. \_\_\_\_\_ is used to find and transfer various angles.
20. \_\_\_\_\_ is used to mark \_\_\_\_\_ angle.
21. \_\_\_\_\_ are used for extra firm holding or gripping.
22. \_\_\_\_\_ are used to remove insulation from electrical wires, to gauge wires sizes, and to crimp terminals.
23. \_\_\_\_\_ is used to rip and pry wood.

**OBJECTIVE: AM14.02 Use agricultural mechanics hand tools properly.**

A. Hammers

1. Hold handle \_\_\_\_\_ away from hammer head to improve accuracy and leverage.
2. Large nails require the use of a \_\_\_\_\_ hammer than small nails.
3. Using nails to fasten wood is \_\_\_\_\_, but is the \_\_\_\_\_ method.
4. Many types of nails are available. The \_\_\_\_\_ should be used for the job. \_\_\_\_\_ are used most in construction, but \_\_\_\_\_ should be used when the head needs to be set \_\_\_\_\_ the surface of the wood.

#### B. Measuring and Marking Tools

1. "Measure \_\_\_\_\_, cut \_\_\_\_\_" is a good rule to follow to reduce the amount of wasted time and materials.
2. Most wood measuring tools are divided into \_\_\_\_\_ marks. The shortest lines on the rule are usually 1/16" measurements.
3. The string of a chalk line should be stretched tight and snapped in the middle to mark an accurate long straight line.
4. A \_\_\_\_\_, \_\_\_\_\_, or scribe can be used to mark a scratch on metal.
5. \_\_\_\_\_ is used to mark metal without leaving a permanent scratch.

#### C. Metal Cutting Tools

1. Files – since files only cut on the \_\_\_\_\_ stroke, pressure should be reduced on the \_\_\_\_\_.
2. Hacksaws – Teeth should point \_\_\_\_\_ from the handle because most cutting is done on forward strokes.
3. Taps and dies – When used to cut threads in metal, oil should be used for lubrication.

#### D. Screwdrivers

1. Use the correct size and type for the job.
2. A heavy duty screwdriver has a \_\_\_\_\_ shank so that a wrench can be used to help remove large screws.

#### E. Saws

1. \_\_\_\_\_ saw out the marked line because board will be too small if it was measured and marked accurately. Saw on \_\_\_\_\_ of mark.
2. Hand crosscut saw is used to cut off \_\_\_\_\_ across the grain.
3. \_\_\_\_\_ is used to rip (split down the middle) a board.
4. Coping saw has a very \_\_\_\_\_, \_\_\_\_\_ blade that can be removed and inserted in a hole to saw out a hole in the middle of a board. It can be used to cope \_\_\_\_\_ and to saw \_\_\_\_\_.

## F. Squares

1. Handle should be held firmly \_\_\_\_\_.
2. The combination square can be used as a miter square, \_\_\_\_\_, level, depth gauge, \_\_\_\_\_, and inside and outside try square.
3. A framing square has rafter tables. Why?

## G. Sanding

1. Sand with \_\_\_\_\_ and use fine or very fine sandpaper to prevent scratches.
2. Coarse sandpaper is used to \_\_\_\_\_ when sanding, but it leaves \_\_\_\_\_ in the wood.

**OBJECTIVE: AM15.01 Explain the uses of power tools to perform tasks in agricultural mechanics.**

### A. General Rules:

1. Care should be taken to use \_\_\_\_\_ and to keep \_\_\_\_\_ and \_\_\_\_\_ away from cutting parts of tools and equipment.
2. \_\_\_\_\_.
3. \_\_\_\_\_ tools should be \_\_\_\_\_ to improve safety and efficiency.

### B. Tools and Their Uses

1. \_\_\_\_\_ uses a circular blade to cut metal.
2. A \_\_\_\_\_ is used to drive nails.
3. \_\_\_\_\_ uses a thin, continuous, flexible blade to cut either curved or straight lines.
4. \_\_\_\_\_ makes straight cuts in wood.
5. \_\_\_\_\_ saw is a cutoff type saw used to cut angles and square cuts.
6. \_\_\_\_\_ makes round holes through wood or metal using a bit.
7. \_\_\_\_\_ is a stationary tool used to make round holes in wood or metal using a bit.
8. \_\_\_\_\_ shapes and smoothes metal, sharpens tools, or removes rust.

9. \_\_\_\_\_ is a stationary power tool that uses a blade with back and forth motions to cut metal.
10. \_\_\_\_\_ is used to drill holes in masonry.
11. \_\_\_\_\_ uses a back and forth (up and down) motion blade to cut curves.
12. \_\_\_\_\_ is used to straighten and smooth edges of boards or to cut bevels.
13. \_\_\_\_\_ smoothes and cuts lumber to exact thickness.
14. \_\_\_\_\_ arm saw moves to cut a stationary piece of wood.
15. \_\_\_\_\_ is used in tight or close situations in remodeling work.
16. \_\_\_\_\_ is used to make molding or designs in wood surfaces, dado cuts, and rabbet cuts.
17. \_\_\_\_\_ smoothes wood surfaces.
18. \_\_\_\_\_ cuts curves in wood or other materials.
19. \_\_\_\_\_ is used to crosscut, rip, dado or miter.

**OBJECTIVE: AM15.02 Use agricultural mechanics tools properly and safely.**

A. Band Saw

1. Short or sharp curves in wood require a narrow blade – \_\_\_\_\_" or less.
2. To help prevent the wood from \_\_\_\_\_, the \_\_\_\_\_ and the rip fence should not both be used at the same time.
3. A band saw used to cut metal must have a \_\_\_\_\_ that will slow the blade speed, and a \_\_\_\_\_ blade must be used.

C. Drill

1. A \_\_\_\_\_ should be used to dent the metal before starting to drill a hole in \_\_\_\_\_.
2. The bit should be tight in the chuck, and the chuck key removed before using a drill.

D. Jointer

1. The depth of cut should be about \_\_\_\_\_" each pass.
2. The depth of cut is determined by adjusting the \_\_\_\_\_ table.
3. The last pass on each edge of the board should be with the grain for a smooth cut.

E. Planer

1. About \_\_\_\_\_" of wood should be removed on each pass.

2. \_\_\_\_\_, dirt and loose knots should be removed before the board is planed.
3. The \_\_\_\_\_ end of a rough-cut board should be put in the planer \_\_\_\_\_.
4. The final pass on each side of the board should be \_\_\_\_\_ to get a smooth finish.

#### F. Portable Grinder

1. Operator should use \_\_\_\_\_ with a circular saw.
2. It is unsafe to use a grinding wheel after one half its original diameter is worn away.

#### G. Portable Saws

1. Operator should use \_\_\_\_\_ with a circular saw.
2. Circular saw is used to make \_\_\_\_\_ crosscuts or rip cuts in wood.
3. Saw teeth should point \_\_\_\_\_ front of saw used to cut wood.
4. Other types of portable saws include sabre, jig, scroll, and reciprocating.

#### H. Radial Arm Saw

1. The wood remains \_\_\_\_\_ on the saw table, and the saw is \_\_\_\_\_ to the wood.
2. The saw should be secured after \_\_\_\_\_.

#### I. Sanders

1. Belt sander requires operator to use \_\_\_\_\_ hands.
2. Belt should be turning before it is gently touched to the wood, and it should continue to run and be moved with the wood grain until it is lifted from the wood when finished.
3. After use, a belt sander should be laid on its \_\_\_\_\_.
4. A finishing sander should be used to sand \_\_\_\_\_ to get a \_\_\_\_\_ finish.

#### J. Table Saw

1. If a board is ripped \_\_\_\_\_ than \_\_\_\_\_" wide, a \_\_\_\_\_ should be used.
2. To get the correct board width, measure from side of fence \_\_\_\_\_ saw blade to the saw blade tooth \_\_\_\_\_ the fence.
3. Install the correct \_\_\_\_\_ for the job with the teeth pointing \_\_\_\_\_ the direction of rotation of the saw motor.



## UNIT E: ELECTRIC WIRING

**OBJECTIVE: AM16.01 Define common electrical terms.**

- A. Ampere is the rate of \_\_\_\_\_.
- B. Volt is the measurement of \_\_\_\_\_.
- C. Watt is the measurement of \_\_\_\_\_.
- D. Kilowatt is \_\_\_\_\_ watts.
- E. Circuit Breaker protects circuits from overload of current by \_\_\_\_\_ to break or open the circuit.
- F. \_\_\_\_\_ protects circuits from overload by \_\_\_\_\_ in the fuse.
- G. Conductors are materials such as \_\_\_\_\_, \_\_\_\_\_, or \_\_\_\_\_ that will carry or conduct electricity.
- a. Does water really carry electricity?
- H. \_\_\_\_\_ are materials such as rubber and plastics that will not conduct electricity.
- I. Hot wire is a \_\_\_\_\_ conductor under electrical pressure.
- J. Neutral wire is a current-carrying conductor \_\_\_\_\_ (has volts).
- K. Ground wire is a conducting wire that \_\_\_\_\_ to minimize the danger of electrical shock.

**OBJECTIVE: AM16.02 Compute electrical energy and cost.**

- A. Watts equal volts multiplied by amps. Formula: \_\_\_\_\_

How many watts of electricity will a 7.5 amperes electric motor use in 5 hours on a 120 volt circuit?

$$W = 120 \times 7.5 \times 5$$

$$W = 4500$$

- B. Volts equal watts divided by amps.  $V = \frac{W}{A}$

What volt circuit is needed for a 7.5 amp electric motor that uses \_\_\_\_\_ watts in one hour?

$$V = \frac{900}{7.5}$$

$$V = 120$$

C. Amps equal watts divided by volts.  $A = \frac{W}{V}$

What should the amp rating of an electric motor be if it uses 900 watts of electricity in one hour in a 120 volt circuit?

$$A = \frac{900}{120}$$
$$A = 7.5$$

D. Ohms Law  $I = \frac{E}{R}$   
I ( )  
E ( )  
R ( )

E. Cost of electricity = cost per kilowatt x number of kilowatts x hours of use  
Note: kilowatt is 1000 watts

If electricity costs 12¢ per kilowatt-hour, how much would it cost to use 2 kilowatts per hour for 10 hours?  
.12 x 2 x 10 = \$2.40

**OBJECTIVE: AM16.03 Investigate safe practices involving electricity.**

A. Organizations

1. \_\_\_\_\_ (NFPA) promotes and improves the science and methods of fire protection and publishes the \_\_\_\_\_ (NES).
2. Underwriter Laboratories (UL) \_\_\_\_\_ all types of wiring materials and electrical devices for \_\_\_\_\_.

B. Safety Precautions

1. Wear boots or shoes with \_\_\_\_\_ heels to insulate against shock.
2. Wear clothing made of materials low in \_\_\_\_\_ to prevent fires.
3. Ground all \_\_\_\_\_, \_\_\_\_\_, service entrances, etc. to prevent shock.
4. Extension cords should not be used under \_\_\_\_\_ because of fire danger.
5. Standing in \_\_\_\_\_ or damp places or touching switches or receptacles with wet hands may cause electrical shock because \_\_\_\_\_.
6. \_\_\_\_\_ touch someone undergoing electrical shock because both people will become part of circuit, and \_\_\_\_\_ will be shocked. How do we get them off?
7. Always turn circuit breaker to " \_\_\_\_\_ " position before beginning work.
8. Use \_\_\_\_\_ fuses and circuit breakers to prevent fires.

9. Use only \_\_\_\_\_ portable tools or those with \_\_\_\_\_-wire grounded cords to prevent shock.
10. The two deadliest hazards associated with electricity are \_\_\_\_\_ and \_\_\_\_\_. Precautions and common sense should be used to prevent conditions that will cause either.

**OBJECTIVE: AM17.01 Describe materials used in electric wiring.**

A. Wire

1. Size is measured by \_\_\_\_\_. The smaller the gauge number, the larger the wire.
2. Kinds of wire include \_\_\_\_\_ or \_\_\_\_\_ and \_\_\_\_\_ or \_\_\_\_\_.
  - a. \_\_\_\_\_ is one of the best conductors of electricity. \_\_\_\_\_ wire has to be one size \_\_\_\_\_ to carry same amount of current.
3. Definitions
  - a. \_\_\_\_\_ is a material that allows electricity to move readily and offers low resistance. Examples: \_\_\_\_\_
  - b. Insulator \_\_\_\_\_. Examples: \_\_\_\_\_.
  - c. Hot wire is usually \_\_\_\_\_ or \_\_\_\_\_.
  - d. Neutral wire is usually \_\_\_\_\_.
  - e. Ground wire is usually \_\_\_\_\_ (no insulation) or \_\_\_\_\_.
4. Types of wire include \_\_\_\_\_ and \_\_\_\_\_.
  - a. Indoor types
    1. T is \_\_\_\_\_ used for dry locations indoors.
    2. TW is \_\_\_\_\_ thermoplastic for indoor dry or wet areas.
    3. \_\_\_\_\_ is rubber and is heat and moisture resistance and is used for large appliances or service entrance in both wet and dry locations.
    4. Others include THHN, THW/THWN, RH, and XHHW.
  - b. Outdoor types
    1. UF is \_\_\_\_\_ wire used for underground service and can be buried directly in soil, but not in concrete.
    2. USE is underground service entrance that has to have \_\_\_\_\_ (conduit) where wires enter and leave the ground.

3. \_\_\_\_\_ is unarmored service entrance cables used to bring service into the building.

4. ASE is armored service entrance used to \_\_\_\_\_.

B. Non-metallic sheathed cable commonly called \_\_\_\_\_™ has copper wire covered with paper and vinyl for insulation. Most wiring used in \_\_\_\_\_ construction is this type.

C. \_\_\_\_\_ provides mechanical protection for wires and may be flexible or non-flexible and metal or plastic depending on \_\_\_\_\_ Code requirements.

D. Outlet, Junction and Switch Boxes are electrical boxes used anywhere wires are spliced or connected to a switch, light, receptacle, etc.

E. Receptacles

1. Duplex receptacle has places or holes to receive \_\_\_\_\_ plugs.

2. A \_\_\_\_\_ receptacle has holes to receive one plug.

3. Dryer and range receptacles are \_\_\_\_\_ with holes to receive specific shaped plugs.

4. Porcelain receptacles for lights may have only a place for a bulb, or they may include a chain for a switch, or they may also include an outlet for a plug.

F. Switches are used to stop and start the flow of electricity.

1. \_\_\_\_\_ has \_\_\_\_\_ terminals and controls lights from one location.

2. Three-way has three terminals and controls lights from two locations.

3. Four-way has four terminals and is used in combination with three-way switches to control lights from three or more locations.

4. Blank covers are used to \_\_\_\_\_ boxes.

5. \_\_\_\_\_ are used to cover switch and receptacle boxes.

F. Connectors

1. \_\_\_\_\_ connectors and \_\_\_\_\_ connectors are used to fit knockouts in boxes and to connect outside wires to entrance wires.

2. \_\_\_\_\_ wire connectors are used to turn wires to make a \_\_\_\_\_ splice and to insulate the connection or splice in one operations.

3. Others include \_\_\_\_\_, screws and clips, \_\_\_\_\_ and caps or \_\_\_\_\_, and insulators.

I. \_\_\_\_\_ is used to measure the amount of electricity used.

J. Circuit breaker is a switching device that \_\_\_\_\_  
\_\_\_\_\_.

K. \_\_\_\_\_ has a strip of \_\_\_\_\_ in it that melts when too much current passes through it.

**OBJECTIVE: AM17.02 Explain the procedure for installing switches, making common splices, and doing other electrical wiring tasks.**

A. Types of single pole switches to install include \_\_\_\_\_, \_\_\_\_\_, \_\_\_\_\_, and \_\_\_\_\_ depending on use and location.

B. A light fixture uses \_\_\_\_\_ terminals. A single pole switch has \_\_\_\_\_ terminals.

C. A \_\_\_\_\_-way switch has three terminals and uses \_\_\_\_\_ traveler wires – \_\_\_\_\_ and \_\_\_\_\_.

D. A four-way switch has four terminals and can only be installed in between two three-way switches. It has \_\_\_\_\_ traveler wires.

E. Electrical or wiring boxes must be installed at \_\_\_\_\_, \_\_\_\_\_, \_\_\_\_\_, \_\_\_\_\_ or \_\_\_\_\_.

F. Certain NEC codes require wires to be \_\_\_\_\_ conduit. Thin conduit may be cut with a hack saw or a metal cutter saw.

G. \_\_\_\_\_ cable is installed inside buildings.

H. Outdoor wire is selected based on use. UF is used to bury underground as feeder wire. USE is used to provide mechanical protection where wires enter and leave the ground (soil). SE and SEU are used to bring electrical service into a building. TW is used to provide service in areas that have moisture.

I. The wire loop should be attached to a screw terminal in the same direction the screw turns.

J. A rat tail splice is used inside junction boxes. A Western Union splice is used where strength of the splice is required.

K. \_\_\_\_\_ wire is preferred, but if aluminum wire is used, one size larger wire must be used to carry the same electrical current. Example: go from size 10 to size 8. Remember: smaller number, larger wire.

**OBJECTIVE: AM18.01 Describe characteristics of concrete ingredients.**

- A. Concrete is a mixture of \_\_\_\_\_, \_\_\_\_\_, \_\_\_\_\_, and \_\_\_\_\_.
1. Portland cement is a dry powder made from \_\_\_\_\_ and is usually packaged in bags containing \_\_\_\_\_ and weighs \_\_\_\_\_ pounds. When mixed with water, it forms the "\_\_\_\_\_ " to hold the aggregate together.
  2. Fine \_\_\_\_\_ are sand. It should be clean of clay, silt, etc.
  3. Course aggregates are gravel, rocks, etc. over \_\_\_\_\_ in diameter.
  4. Water should be \_\_\_\_\_.
- B. Most ( \_\_\_\_\_ ) of all concrete used in construction is delivered by trucks to the construction site as \_\_\_\_\_.
- C. \_\_\_\_\_ does not contain \_\_\_\_\_ aggregates and is used to join bricks or blocks.
- D. Although many people call concrete " \_\_\_\_\_ ", \_\_\_\_\_ is the \_\_\_\_\_ material and concrete is the mixture of ingredients.
- E. A cubic foot of concrete weighs from \_\_\_\_\_ pounds.

**OBJECTIVE: AM18.02 Explain the procedure for mixing concrete.**

- A. Quality is determined by:
1. \_\_\_\_\_ is the consistency or wetness of the mixture. Stronger concrete requires less slump. If concrete has too much slump (is too wet), adding aggregates such as sand and gravel will correct problem.
  2. \_\_\_\_\_ is thoroughly mixing all ingredients so that the "glue" which is wet cement will be around all sand and gravel particles (aggregates).
  3. \_\_\_\_\_ refers to the ease with which concrete can be placed and shaped.
- B. Ratio is expressed as a \_\_\_\_\_. Example: \_\_\_\_\_. The first number is parts of \_\_\_\_\_, second number is parts of \_\_\_\_\_, and the third number is parts of \_\_\_\_\_. Parts may be shovels full, pounds, cubic feet, etc. Less sand, gravel, and water are used for the same amount of water to make concrete stronger.
- C. Hand mixing may be done in a \_\_\_\_\_ or mixing box (mortar box) by using a \_\_\_\_\_ or hoe. Add sand and then \_\_\_\_\_ and mix thoroughly. Then add and mix gravel. Last thing to add is water and mix well.

D. \_\_\_\_\_ uses a concrete or mortar mixer. First, add about 10% of water needed so that ingredients will not stick to mixer. Then add \_\_\_\_\_, then \_\_\_\_\_, then \_\_\_\_\_, and then add remainder of \_\_\_\_\_ needed. Mix about two minutes after all ingredients are in the mixer.

**OBJECTIVE: AM19.01 Distinguish between site preparation, placing, finishing, and curing.**

- A. Form is a \_\_\_\_\_ or \_\_\_\_\_ structure that confines concrete to the desired shape until it hardens. Trenches are dug in the ground for \_\_\_\_\_, and the soil walls are the \_\_\_\_\_.
1. Wood or metal can be used. When wood is used \_\_\_\_\_ and other \_\_\_\_\_ size lumber is used because forms must not \_\_\_\_\_ and must be braced to prevent movement.
  2. In warm weather, forms should stay in place 2-3 days and \_\_\_\_\_ that long if weather is cold.
- B. Concrete should be poured or placed as \_\_\_\_\_ as possible in the forms to prevent having to move it.
- C. Finishing is bringing the surface of concrete to the proper \_\_\_\_\_ and \_\_\_\_\_.
1. \_\_\_\_\_ is using a straightedge such as a 2" x 4" board to level concrete with top of forms.
  2. \_\_\_\_\_ is used to impact the concrete at the surface and to make it easier to finish.
  3. Texture of the \_\_\_\_\_ will determine \_\_\_\_\_ of concrete surface. \_\_\_\_\_, \_\_\_\_\_, or \_\_\_\_\_ will make a gritty-non-slip surface for floors, driveways, or walkways. For a very smooth surface, a steel cement-finishing trowel should be used.
- D. Reinforcement is needed because concrete has low \_\_\_\_\_ and high \_\_\_\_\_. This means it has low stretch and high compaction. Reinforcing helps equalize and prevent cracking or break.
- E. Clean steel rods or bars called \_\_\_\_\_ and clean welded wire are used in concrete for \_\_\_\_\_.

**OBJECTIVE: AM19.02 Demonstrate basic concrete tasks.**

- A. Estimating Material Needs

1. Cubic yards equal length in feet multiplied by width in feet multiplied by thickness in feet divided by 27, which is the number of cubic feet in a cubic yard. Note: Thickness of concrete is usually in inches and will need to be changed to a fraction of a foot. Examples: 3" = \_\_\_\_\_ foot, 4" = \_\_\_\_\_ foot, 6" = \_\_\_\_\_ foot.

$$\text{Formula: Cu. yds.} = \frac{L \times W \times T}{27}$$

Example: How many yards of concrete are needed to pour a driveway 100' long, 8 feet wide, and 3" thick?

$$\text{Cu.yds.} = \frac{100 \times 8 \times \frac{1}{4}}{27} = \frac{200}{27} = \text{_____ cubic yards}$$

Example: If concrete is purchased in only whole yards and 10 % should be allowed for waste and uneven ground level, how much ready-mixed concrete should be ordered?

$$1.41 \times 10\% = \text{_____} \text{ To get the right amount, 9 cubic yards much be purchased.}$$

- B. Wood or metal forms should be treated with \_\_\_\_\_ and wet down with water before concrete is poured. \_\_\_\_\_ makes the forms easier to remove, and water will prevent swelling.
- C. Water rising to the top surface of concrete poured in tall or deep forms is called bleeding. This problem can be corrected or reduced by pouring concrete slower and by using a stiffer or less watery mix.



## UNIT G: CARPENTRY

**OBJECTIVE: AM20.01 Describe grades of lumber and plywood.**

### A. Hardwood or Softwood

1. \_\_\_\_\_ comes from deciduous trees such as \_\_\_\_\_, \_\_\_\_\_, \_\_\_\_\_, \_\_\_\_\_, and \_\_\_\_\_.
2. Softwood comes from evergreen conifers such as \_\_\_\_\_, \_\_\_\_\_, \_\_\_\_\_, \_\_\_\_\_, and \_\_\_\_\_.

### B. Roughed or Dressed

1. Rough or nominal sized lumber is the \_\_\_\_\_ or full-dimension. A 2" x 4" is actually that size with rough surfaces.
2. Dressed or surfaced on all four sides lumber is smaller than rough lumber and is smooth. A dressed 2" x 4" is actually \_\_\_\_\_", and 1" thick boards are actually \_\_\_\_\_" thick.

### C. Select or Common

1. Select lumber is free \_\_\_\_\_, and select grades are A,B,C, and D.
2. \_\_\_\_\_ lumber is general-purpose wood and may have knots and blemished.
  - a. Grade No. 1 is a \_\_\_\_\_ wood that may have sound, smooth knots up to \_\_\_\_\_ in diameter.
  - b. Grade No. 2 is used for \_\_\_\_\_ and has large knots and blemishes.
  - c. Grade No. 3 has loose knots or knotholes and is used for \_\_\_\_\_
  - d. Grades No. 4 and No. 5 are poor quality used for \_\_\_\_\_.

### D. \_\_\_\_\_ is made by gluing odd numbers of \_\_\_\_\_ (layers) of wood to make 4' x 8' or 4' x 12' sheets of different thickness.

1. Hardwood or softwood outside layers.
2. Exterior has waterproof glue. Interior may or may not have waterproof glue.
3. Veneer grades
  - A – best, smooth, \_\_\_\_\_, may have some neat repairs.
  - B – solid, some tight knots, splits and repairs.
  - C – tight knots up to 1 ½", knotholes up to 1". splits, discoloration, and defects.
  - D – knots and knotholes up to 2 ½", splits.
4. \_\_\_\_\_ is exterior plywood with A face and C back.
5. \_\_\_\_\_ is interior plywood with A face and D back.

- E. OSB is \_\_\_\_\_ in the same sizes as plywood. It is made from strands, flakes, or wafers sliced from small diameter logs and bonded with exterior glue under heat and pressure. OSB is engineered so that the wood strands are \_\_\_\_\_, not randomly placed like wafer board.
- F. \_\_\_\_\_ is manufactured sheets of wood made from ground up scrap wood, sawdust, and glue.
- G. \_\_\_\_\_ is a board with a rabbet cut on each edge.
- H. \_\_\_\_\_ boards have a tongue or lip on one edge and a groove on the other edge so that the lip of one side fits into the groove on another board

**OBJECTIVE: AM20.02 Calculate board feet.**

- A. \_\_\_\_\_ is a piece of lumber one inch thick, twelve inches wide, and one foot long.

- B. Formula

Note: Thickness and width are inches. Length is feet.

BF =

Example: How many board feet are in a board 1" thick, 12" wide and 10' long?

$$BF = \frac{1 \times 12 \times 10}{12} = \frac{120}{12} =$$

- C. If there is more than one piece, multiply by number pieces of lumber of same size.

- D. Most construction lumber is priced per thousand board feet.

M = 1000 Example:

**OBJECTIVE: AM21.01 Identify types of fasteners.**

- A. Nails are metal fasteners driven into the material it holds.
1. \_\_\_\_\_ are used for general construction and have a flat head and diamond-shaped point.
  2. \_\_\_\_\_ nails have small heads that can be set below surface.
  3. \_\_\_\_\_ are thin, short nails with small heads.
  4. \_\_\_\_\_ nails are square on the ends and are used for tongue and groove board nailing.
  5. Others –

- B. \_\_\_\_\_ are fasteners with \_\_\_\_\_ that bite into the material they fasten.
1. Kind based on \_\_\_\_\_ – wood, sheet-metal, drywall, etc.
  2. Kind based on metal they are \_\_\_\_\_ – steel, brass, etc.
  3. Kind based on \_\_\_\_\_ – flat, round, oval, pan, etc.
  4. Size is determined by \_\_\_\_\_ (gauge) and \_\_\_\_\_ (inches) of the shank.
- C. Bolts are fasteners that require a threaded nut.
1. A lag bolt is sometimes called a lag screw because it has threads similar to a wood screw and does NOT use a nut.
  2. A carriage bolt has a round head over a square shank or shoulders.
  3. A stove bolt may have either a round head or a flat head and the shank is threaded the entire length from bottom to top.
  4. A machine bolt has either a square head or a hex head and is threaded on the bottom for about 1". It is NOT threaded all the way to the top.
  5. A \_\_\_\_\_ is much like a \_\_\_\_\_ but has threads the \_\_\_\_\_, is usually 2" or less in length, threads into something other than a nut, and may have different kind of head.

**OBJECTIVE: AM21.02 Use wood fasteners.**

- A. Specific types and sizes of fasteners are used for their designed purposes.
- B. Nails
1. \_\_\_\_\_ are used for construction such as framing because of their heads and size of shank.
  2. \_\_\_\_\_ are used for trim because of small heads that can be countersunk below surface of wood.
  3. \_\_\_\_\_ are used to fasten tongue and groove boards and to nail some trim work.
  4. \_\_\_\_\_ are used to fasten metal on roofs because the nails are less likely to work loose and cause leaks.
- C. Screws
1. \_\_\_\_\_ & \_\_\_\_\_ wood screws fasten wood to wood.

2. A countersink cuts a \_\_\_\_\_ in the surface of wood so that a flathead screw will be flush or just below surface.
3. \_\_\_\_\_ screws will be above surface unless a hole is drilled deep enough to hide head of screw.

D. Bolts

1. \_\_\_\_\_ are used when a strong bolt is needed, but it needs to be removed to dismantle metal equipment on a regular basis.
2. \_\_\_\_\_ are used with expansion shields to fasten wood to masonry materials such as \_\_\_\_\_.
3. \_\_\_\_\_ are used to fasten lightweight metal structures.

**OBJECTIVE: AM22.01 Explain major factors to consider in planning new construction or repair work.**

- A. Before starting new construction or repair jobs of any size, a \_\_\_\_\_, \_\_\_\_\_, or \_\_\_\_\_ should be made to reduce costs, save time, improve quality of \_\_\_\_\_, and determine the need for the construction or repair project.
- B. The best way to guarantee high quality materials and workmanship in construction projects is to \_\_\_\_\_.
- C. \_\_\_\_\_ is a major consideration in planning agricultural construction or repairs because of the seasonal nature of farming.
- D. The \_\_\_\_\_ of a project is an important factor in planning construction
- E. \_\_\_\_\_ is an itemized list of materials and their costs.

**OBJECTIVE: AM22.02 Calculate the amount of materials needed for a construction project.**

- A. Many building materials are sold by the square foot or in units that combine square footage such as a square or a sheet.
  1. Square foot is \_\_\_ foot (\_\_\_") by \_\_\_ foot (\_\_\_") or \_\_\_\_\_ square inches.
  2. Calculate number of square feet by multiplying length times width in feet. Example:
  3. A 4' x 8' sheet of plywood has \_\_\_\_\_ sq. ft.
  4. A square of shingles has \_\_\_\_\_.
  5. One story building costs can be estimated by using sq. ft. times cost per sq. ft. Example:

B. Board Feet

**OBJECTIVE: AM22.03 Explain the purpose of sketching construction plans including the types of drawings used.**

- A. Plans drawn on \_\_\_\_\_ because changes are faster and less expensive to make on a plan than on the real structure.
- B. Types of drawings used in construction include:
1. \_\_\_\_\_, hand drafted \_\_\_\_\_, and \_\_\_\_\_ assisted drawings.
  2. Based on views or dimensions
    - a. \_\_\_\_\_ or two-dimensional view
    - b. \_\_\_\_\_ or three-dimensional view that shows object as a whole instead of parts and shows the object in a form similar to a picture, \_\_\_\_\_ perspective is similar to isometric because it is three-dimensional and appears on the drawing as it does to the eye, but it is \_\_\_\_\_.
    - c. sectional view shows a \_\_\_\_\_ of the object
    - d. \_\_\_\_\_ are used when a detailed description is needed
    - e. a three-view drawing is used to show the \_\_\_\_\_, \_\_\_\_\_, and \_\_\_\_\_ of the object

**OBJECTIVE: AM22.04 Construct a carpentry project.**

- A. Purpose of constructing a project in agricultural mechanics shop is to \_\_\_\_\_ of what has been learned in class.
- B. The size and complexity of a project is its \_\_\_\_\_.
1. Beginning students should start with relatively small and simple projects such as nail boxes, tool boxes, and bird houses.
  2. Advanced students should choose \_\_\_\_\_ projects that use more skills such as \_\_\_\_\_, \_\_\_\_\_, and \_\_\_\_\_.
- C. Projects that will be exposed to weather should be made from \_\_\_\_\_ wood or should be painted with \_\_\_\_\_ to provide protection for the wood.
- D. The \_\_\_\_\_ of wood needed for a project or for certain parts of a project depend on the use that will be made of the project. A work-bench or a livestock or horse barn requires larger sized wood than a bird house or nail box.
- E. Projects made from both metal and wood should use \_\_\_\_\_ to fasten the wood to the \_\_\_\_\_.
- F. Because of the nature of construction and the \_\_\_\_\_, construction of a building starts at the \_\_\_\_\_ and continues to \_\_\_\_\_.

**UNIT H:****PAINTS AND PRESERVATIVES**

**OBJECTIVE: AM23.01**      **Describe problems in surface preparation and paint application.**

- A. Surface preparation to remove \_\_\_\_\_, \_\_\_\_\_, \_\_\_\_\_ and other loose material from the surface should be done before painting. Cracks and holes should be repaired or caulked.
- B. Moisture in or on the wood will cause paint to \_\_\_\_\_.
- C. Expanding and contracting surfaces cause the paint to \_\_\_\_\_.
- D. \_\_\_\_\_ on the surface or in the paint causes specks and rough places on the painted surface.
- E. The quality of a paint job is strongly affected by \_\_\_\_\_ before painting.

**OBJECTIVE: AM23.02**      **Compare different painting techniques and the tools and supplies needed.**

- A. Painting with a paintbrush is \_\_\_\_\_ than with a paint spray gun, but the paint brush \_\_\_\_\_.
- B. Painting with a paint \_\_\_\_\_ requires that paint be \_\_\_\_\_, and the \_\_\_\_\_ must be cleaned after each use to prevent clogging.
- C. A spray gun or spray can nozzle should be held about \_\_\_\_\_ from the surface being painted. Holding too close causes \_\_\_\_\_ on the surface, and holding too far causes the finish to look and feel \_\_\_\_\_.
- D. Paints, thinners, and cleaners are \_\_\_\_\_, and care should be taken to prevent \_\_\_\_\_. They also have \_\_\_\_\_ that can be harmful if \_\_\_\_\_ over long periods of time. Use ventilation and/or respirator.

**UNIT I: METAL SKILLS**

**OBJECTIVE: AM24.01 Explain which skills are needed to perform cold metal tasks.**

- A. \_\_\_\_\_ so that its characteristics will be known before trying to do other cold metal and welding tasks.
- B. Cutting cold metal is done to make it the correct size – length or width. Cutting thin cold metal is done by using \_\_\_\_\_, shears, or a cold chisel. Cutting thick cold metal is done with a hacksaw or a metal cutting saw blade in band saws, jigsaws, or reciprocating saws.
- C. Drilling is the method used to make round holes in cold metal using drills and metal cutting bits.
- D. Bending cold metal not more than 3/8" thick can be done with a ball peen hammer and machinists vise. Metal thicker than 3/8" should be heated before bending.
- E. Shaping cold metal can be done by \_\_\_\_\_, \_\_\_\_\_, \_\_\_\_\_, or \_\_\_\_\_ or combining any of these skills.
- F. The main reason to file metal is to \_\_\_\_\_, but filing is also used to \_\_\_\_\_ some tools.
- G. Grinding is the procedure used to \_\_\_\_\_ or edges of cutting tools made of high carbon steel.

**OBJECTIVE: AM24.02 Identify, cut, drill, bend, shape, file, and grind cold metals.**

- A. Identifying Metals
  - 1. \_\_\_\_\_ contain iron, non-ferrous do not have \_\_\_\_\_. Ferrous metals will rust and have to be painted or oiled to protect.
  - 2. Metals can be identified by color, weight, texture, use, shape, forge or cast marks, and spark test.
    - a. \_\_\_\_\_, \_\_\_\_\_, \_\_\_\_\_, \_\_\_\_\_, and \_\_\_\_\_ of sparks are used to identify metals using spark test.
      - 1) cast iron has \_\_\_\_\_ lines
      - 2) \_\_\_\_\_ steel has yellow lines with \_\_\_\_\_ -
      - 3) wrought iron has long straw-colored lines \_\_\_\_\_
  - 3. \_\_\_\_\_ steel should be identified because it gives off \_\_\_\_\_ when heated for cutting or welding.
- B. If metal is too thick, snips or shears will not cut. Thick metal should be cut with a metal cutting saw such as hacksaw, band saw, or abrasive cut-off (chop saw).
- C. Drilling metal is done by \_\_\_\_\_ in a machinist's vise, using a \_\_\_\_\_ and ball peen hammer to dent the metal to prevent the drill bit from wandering from the desired location, and using a drill and bit to drill the hole.

- D. A machinist's vise should be used to secure cold metal for cutting, drilling, filing, or bending.
- E. The inside of a drilled hole should be smoothed with a \_\_\_\_\_ file. Flat files can be used to smooth the \_\_\_\_\_.
- F. \_\_\_\_\_ is used to shape and sharpen the hollow-ground cutting edge of tools such as wood chisels.

**OBJECTIVE: AM25.01 Examine oxy-fuel procedures.**

- A. Oxy-fuel combines \_\_\_\_\_ which will not burn until combined with a combustible fuel gas such as \_\_\_\_\_, \_\_\_\_\_, or \_\_\_\_\_. \_\_\_\_\_ is the combustible fuel used by most agricultural mechanics.
- B. Heat from the oxy-fuel process is used to \_\_\_\_\_ or \_\_\_\_\_ and to heat for bending, shaping and tempering metal.
- C. Safety
  - 1. Use \_\_\_\_\_ to check lines, valves, and soft plugs for leaks
  - 2. Acetylene pressure should NOT be more than \_\_\_\_\_ per square inch (psi).
  - 3. The \_\_\_\_\_ cylinder tank valve should be opened \_\_\_\_\_ turn for use.
  - 4. Oxygen and acetylene cylinders should be turned \_\_\_\_\_ quickly before attaching regulators to \_\_\_\_\_.
  - 5. When the oxyacetylene unit is \_\_\_\_\_, the regulator adjusting screw should be \_\_\_\_\_ until it is loose.
  - 6. Oxygen and acetylene tanks should be upright and \_\_\_\_\_ when transported. Caps should also be screwed on.
  - 7. Use only a spark lighter ( \_\_\_\_\_ ) to light a torch. Do NOT use \_\_\_\_\_ or \_\_\_\_\_ to light torch or to check for leaks.

D. Types of Flames

- 1. When first lit, the flame has excess acetylene and is carbonizing flame.
- 2. Oxygen is added to produce a neutral flame used for heating, cutting, and welding.

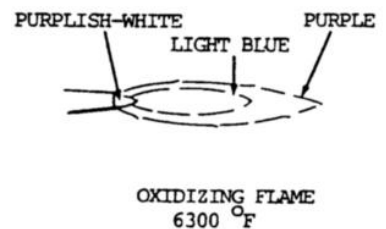
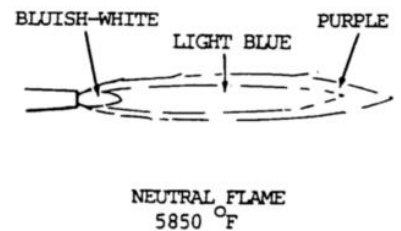
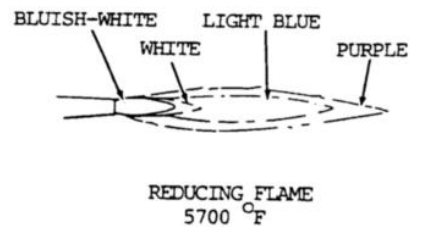


Figure 11-2. Oxyacetylene flames. ;

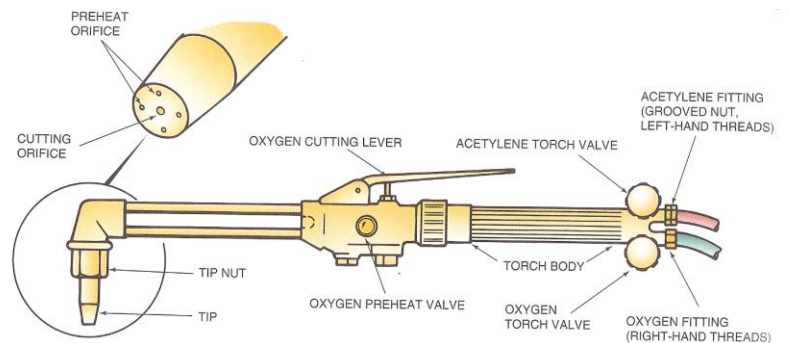


3. Adding extra oxygen makes an oxidizing flame which is the hottest flame used for special applications.

**OBJECTIVE: AM25.02 Explain the proper cutting and welding tips are used to cut and weld metal.**

- A. Welding tips have a \_\_\_\_\_ where oxygen and acetylene combine to make the flame at the tip.
- B. Cutting torch has an \_\_\_\_\_, to blow metal from the cut and a tip with more than one orifice (hole). The center hole is the \_\_\_\_\_, and the holes around the center hole are the \_\_\_\_\_.
- C. When cutting or welding tips are attached to the torch body, they should be \_\_\_\_\_.
- D. The safe way to light either the welding or the cutting torch is to use a torch lighter, NOT a match or a cigarette lighter.
- E. Touching the tip to metal when cutting may cause \_\_\_\_\_.
- F. Tip cleaners are used to remove metal spatter from the holes in cutting and welding tips. Use right size.
- G. A uniform puddle width usually indicates correct oxyacetylene welding speed and correct torch height.
- H. The correct angle between the \_\_\_\_\_ and \_\_\_\_\_ to cut thick metal with the oxyacetylene torch is \_\_\_\_\_ °.

I. A correct cut with the oxyacetylene cutting torch will have a \_\_\_\_\_  
 \_\_\_\_\_  
 and slightly \_\_\_\_\_.



J. If speed is too \_\_\_\_\_, oxygen pressure too \_\_\_\_\_ or too high, or too much acetylene is used, the cut will be \_\_\_\_\_.

**OBJECTIVE: AM26.01 Compare types of arc welding machines, welding equipment, and electrodes.**

A. Types of Welding Machines

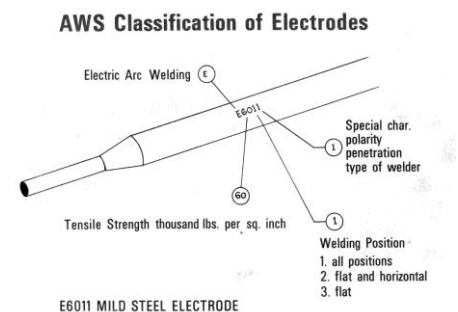
1. AC (\_\_\_\_\_ current) used for most agricultural arc welding jobs and has \_\_\_\_\_ compared to other arc welders.
2. DC (\_\_\_\_\_ current) are generator operated and can be used where \_\_\_\_\_ is not available.
3. AC/DC welders use a rectifier to change regular AC current to DC. These welders can be used as either AC or DC.
4. TIG (T\_\_\_\_\_ I\_\_\_\_\_ G\_\_\_\_\_ ) welders have an electric power unit, a pressure reducing regulator, electrode holder, tungsten electrode, nozzle, cables and hoses, and a gas supply unit. The two gases used are \_\_\_\_\_. The tungsten electrode is \_\_\_\_\_ (burned) and there is \_\_\_\_\_ on the bead. TIG is good for welding \_\_\_\_\_ and \_\_\_\_\_ because it is stronger and more free of corrosion than other welders.
5. MIG (M\_\_\_\_\_ I\_\_\_\_\_ G\_\_\_\_\_ ) welders are \_\_\_\_\_ welders that use a consumable wire fed automatically through the torch and can be used in industries as an \_\_\_\_\_.

## B. Welding Equipment

1. Welding protection:
2. \_\_\_\_\_ removes slag, and wire brush removes rust and dirt.
3. \_\_\_\_\_ and vise grip clamps are used to hold metal in place for welding.

## C. \_\_\_\_\_ are wire cores or rods usually covered in flux.

1. Size is the \_\_\_\_\_ of the metal rod not including \_\_\_\_\_.
2. Classification code system has a letter and four numbers such as E6011 or E6013.
3. \_\_\_\_\_ is the most commonly used electrode for welding for welding farm projects because it can be used for \_\_\_\_\_ of mild steel, has \_\_\_\_\_, and can be used with both AC and DC welders.
4. E6013 is a good general-purpose electrode but only has \_\_\_\_\_ penetration.



**OBJECTIVE: AM26.02 Describe the uses of arc welding equipment.**

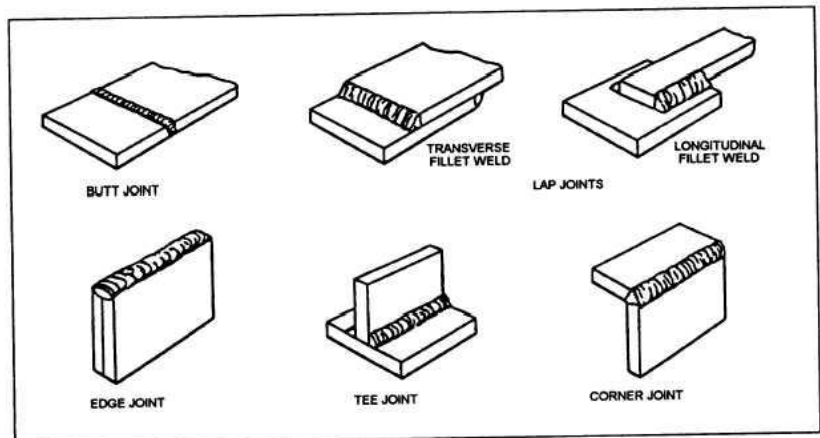
- A. An electric arc welder is used to weld two pieces of metal by \_\_\_\_\_ and joining the edges of each using an electrode to help fill the space between them.
- B. \_\_\_\_\_ welders are best for welding aluminum and \_\_\_\_\_.
- C. \_\_\_\_\_ welders are the best welder for welding \_\_\_\_\_ metals.
- D. A shade \_\_\_\_\_ in a welding helmet protects the eyes of the person welding or the person watching someone weld
- E. A chipping hammer is used to remove the \_\_\_\_\_ a welded bead.

**OBJECTIVE: AM27.01 Explain basic arc welding procedures.**

- A. Metal should be cleaned before it is welded. A grinder is the fastest way, but a wire brush or other methods may be used to remove paint, rust, dirt, oil, etc.
- B. Metal more than 1/4" thick should be beveled at a 30 degree angle and placed 1/16" to 1/8" apart before two pieces are welded together.

**C. Types of Weld Joints**

- 1. Butt – two pieces of metal lying in the \_\_\_\_\_ such as end-to-end or edge-to-edge in flat position.
- 2. T or "T" two pieces of metal placed together to form a T or a  $\perp$  or  $\lrcorner$ , two pieces at \_\_\_\_\_ angle to each other.



- 3. A \_\_\_\_\_ weld is used to fuse the two pieces permanently.
- 4. Lap – two pieces of metal overlap each other.
- 5. Corner – two pieces of metal make a \_\_\_\_\_ corner.
- 6. \_\_\_\_\_ – two pieces placed \_\_\_\_\_ to one another or stacked on top of each other.

**D. Welding \_\_\_\_\_, \_\_\_\_\_, and \_\_\_\_\_ are used to determine \_\_\_\_\_ setting.**

- 1. Amperage too low causes a \_\_\_\_\_, \_\_\_\_\_ bead with poor penetration.

2. Amperage too high caused a \_\_\_\_\_ bead with excessive spatter.
3. Correct amperage helps make a uniform bead with bead width and penetration depth \_\_\_\_\_ to each other.

**OBJECTIVE: AM27.02 Practice basic steps of arc welding in flat position.**

- A. Before metal is welded, it should be \_\_\_\_\_, \_\_\_\_\_ and \_\_\_\_\_ to correct size (if needed).
- B. If an electrode sticks to the metal, the electrode should be \_\_\_\_\_, or it should be \_\_\_\_\_ from the electrode holder.
- C. The maximum thickness of the beveled edge of metal should be the same as the \_\_\_\_\_ used to make the weld. A 1/8" electrode for a \_\_\_\_\_ " thick bevel.
- D. \_\_\_\_\_ and \_\_\_\_\_ bead are caused by amperage that is too high. A high narrow bead with poor penetration is caused by amperage that is too low.
- E. \_\_\_\_\_ methods can be used to strike an arc (starts a weld).
- F. \_\_\_\_\_ should be the same as the diameter of electrode.
- G. Many different electrode movements or weaves are used to make a bead. Regardless of the movement used, the pattern should be uniform to make a strong weld.

## FFA AGRICULTURAL TOOLS AND MATERIALS CAREER DEVELOPMENT EVENT

<u>Name</u>	<u>Proper Use of Tools, Equipment or Materials</u>
45° pipe elbow	Making a 45 degree turn with pipe
90° pipe elbow	Making a 90 degree turn with pipe
90° street elbow	Making a 90-degree turn with galvanized pipe when threads are inside on one end and outside on the other
Adjustable wrench	Turning various size nuts and bolts
Allen wrench	Turning hex head socket screws
Aviation snips	Cutting sheet metal
Ball pain hammer	Hammering metal
Bar clamp	Clamping large sections of wood together
Bent nose pliers	Reaching obstructive or awkward places
Bolt cutters	Cutting bolts and steel rods
Bolt die	Cutting threads on bolts and rods
Bolt die stock	Holder for bolt die
Bolt tap	Cutting inside threads
Box end wrench	Turning hex head nuts and bolts
Brick jointer	Smoothing and designing masonry joints
Brick trowel	Placing and spreading mortar
Bulb planter	Planting and transplanting bulbs
Bush axe	Cutting bushes and under growth
Butt hinge	Hinge for narrow fencing
C clamp	Clamping two or more pieces <i>of</i> metal together
Carriage bolt	Used for bolting wood to wood or wood to metal
Castrator	Tool for sterilizing small animals
Center punch	Starting holes in metal
Chain saw file	Sharpening chain saw chain
Chalk line reel	Marking straight lines
Chipping hammer	Removing slag from welds
Circuit breaker	Protection from overload in electrical circuits
Circular carbide saw blade	Blade for use on a portable electric saw
Cold chisel	Cutting metal
Combination oil stone	For sharpening and honing cutting tools
Combination square	Determining 45° and 90° angles
Combination wrench	Turning hex and square nuts and bolts
Common nail	For nailing boards together where holding power is desired
Compass	Drawing circles
Compass saw	Cutting wood in close places
Concrete finishing trowel	Smoothing concrete
Concrete float	Leveling concrete
Coping saw	Cutting curves and irregular cuts
Cordless drill	Drilling holes with a tool that uses a battery pack
Countersink	Flaring top of hole for recessing head for flathead screw or bolt
Cutting torch	Cutting metal with heat
Deep socket	Turning nuts and bolts in depressed areas
Dehorner	Removing horns from cattle
Diagonal cutting pliers	Surface and diagonal wire cutting
Drift punch	Aligning holes
Drill press vise	Holding stock while drilling
Duplex receptacle	Used to plug in electrical units
Dust mask	Protects the respiratory system from airborne particles
Ear tagger	Labels individual animals for identification
Electrical multimeter	Performs various tests on electrical circuits
Emery dresser	Smoothing face of grinding wheel
End cutting nippers	Cutting ends of wire, nails and small bolts
Expansion shield	anchoring a lag screw into concrete, brick or block
Extension	Extends reach of socket

Eye bolt	Bolt used to attach wire onto
Fence pliers	Building and repair of wire fences
Fence staple	For nailing up fencing
File card	Cleaning cutting grooves of file
Finishing nail	Nailing boards where head will not be noticed
Flaring tool	Flaring ends of tubing
Flathead stove bolt	for fastening wood or metal to metal with a wrench and leaving a flat surface
Flathead wood screw	for fastening wood to wood where a flat surface is required
Framing square	Squaring cut corners and laying out stairs & rafters
Fuse puller	Removing cartridge fuses
Gate valve	For cutting off water supply on a main line
Glass cutter	Cutting glass
Grafting tool	Preparing woody parts for grafting
Grease gun	Lubricating through grease fitting
Groove joint pliers	Gripping when greater pressure is needed
Hack saw	Sawing metal
Half hatchet	Cutting and fitting wood
Half round file	Curve and flat filing
Hammer drill	For power drilling in concrete, brick or block
Hand screw clamp	Clamping wood together
Hedge shears	Trimming and shaping hedge
Hinge handle	Socket handle to be used when flexibility is needed
Hose bib	Valve for attaching a water hose and turning water supply on and off
Implant gun	Injects growth hormones in animals
Impulse sprinkler	For overhead irrigation of plants where rotation is water driven
Increment borer	Checking growth rate of trees
Junction box	Box used to join several electrical wires into a circuit
Lag screw	Screw used where great pressure to turn is required
Level	Leveling and plumbing
Line level	Leveling between long distance points
Long nose pliers	Reaching into recessed areas
Lopping shears	Cutting large branches when pruning shrubbery
Machine bolt	For fastening metal to metal with a wrench
Machinist's vise	Holding metal firm while working
Mason hammer	Chipping and shaping masonry material
Mason level	Leveling and plumbing masonry materials
Masonry bit	Boring a hole in concrete, brick or block
Masonry nail	Nailing in concrete, brick or block
Mill file	Filing metal
Miter box	Cutting angles
Nail hammer	Driving nails
Nail set	Countersinking nail heads
Nailing gun	Rapid nailing using air, gas or electricity
Nut driver	Socket permanently attached to a handle for turning small nuts and bolts
Obstruction wrench	Reaching nuts & bolts around obstructions
Open end wrench	Turning square head nuts & bolts
Phillips screwdriver	Turning Phillips head screws
Pin punch	Driving out metal pins
Pipe bushing	Reducing pipe size
Pipe cap	Closing the end of a pipe by going over the pipe end
Pipe coupling	Joining two pieces of pipe
Pipe nipple	Adding length to a piece of pipe
Pipe plug	Closing the end of a pipe, threads on outside
Pipe reducer	Reducing pipe size
Pipe stop & waste	For turning off water and draining the line
Pipe tee	For joining pipe at 90° angles
Pipe union	Joining two pieces of pipe where neither side can be

Pipe wrench	turned
Piston ring compressor	Turning and holding metal pipe
Planting bar	Compressing ring for inserting into cylinder
Plumb bob	Setting out tree seedlings
Portable circular saw	Vertical plumbing to locate points
Portable electric drill	Sawing wood in construction projects
Portable jig saw	Drilling holes with an external source of electricity
Portable electric sander	Making irregular cuts
Pruning saw	Smooths surface with an external source of electricity
Pruning shears	Sawing limbs from shrubbery and trees
Putty knife	Cutting and shaping shrubbery
PVC cutter	Applying and smoothing putty
Regular socket	Cutting non-metallic pipe
Reversible ratchet	General purpose socket for turning nuts & bolts
Roofing nail	Reverse rotation of socket turning
Round file	For nailing tin, aluminum, fiberglass or asphalt roofing
Roundhead stove bolt	Filing inside holes
	For fastening wood or metal to metal with a screwdriver and wrench
Roundhead wood screw	For fastening wood to wood
Router	Makes edges or designs in wooden surfaces
Rubber mallet	Hammering to avoid marring surface
Safety glasses	To protect eyes from the impact of foreign objects
Safety goggles	To protect eyes from liquids and vapors
Screw extractor	Removing broken bolts, studs & screws
Screwmate	Drills & countersinks flat head wood screw holes
Sheet metal screw	Joining two pieces of sheet metal
Side cutting pliers	Holding and/or cutting wire
Sledge hammer	Heavy hammering
Slip joint pliers	Adjust for holding various size materials
Slotted screwdriver	Turning slotted screws
Solderless wire nut	Joining two or more electrical wires
Soil auger	Boring into soil to get samples
Soil thermometer	Determining soil temperature
Soil tube	Obtaining soil for testing
Soldering gun	Melting solder
Spark plug gauge	Gauge and set spark plug gap
Spark plug socket	Install and remove spark plugs
Speed bore bit	Wood-boring bit for electric drill
Speed handle	Rapid turning of socket
Straight shank drill bit	Drilling metal
Strap hinge	Hinge used where major strength or support is required
Switch box	Used to install toggle switches or duplex receptacles
T-hinge	Used where strength is required but one facing is narrow
Tap wrench	Holding bolt tap
Tape rule	Straight or curved measuring
Thickness gauge	Determining gaps
Timing light	Timing ignition
Tip cleaners	Cleaning welding and cutting tips
Tire chuck	To inflate tires
Tire gauge	Checking tire air pressure
Toggle bolt	Anchoring into a hollow space
Toggle switch	Turning current on and off
Toggle switch plate	Cover for toggle switch
Torch lighter	Light acetylene and propane
Torque wrench	Measure amount of torque
Torx screwdriver	Turning torx-head screws and bolts
Tree diameter tape	Measure circumference of trees
Triangular file	Filing saws

Try square	90° squaring
Tube cutter	Cutting soft tubing
Universal joint	Holding socket for angle turning
Universal socket	Socket of angle turning
Valve spring compressor	Compressing valve spring for removal and insertion
Vise grip pliers	For extra firm gripping
Vise grip welding clamp	For extra firm gripping of welding materials
Water breaker	Reduces the impact of water pressure on soil and plants
Welding gloves	Protects welders hands
Welding goggles	Protects welders eyes
Welding helmet	Protects face and eyes from welding flash
Welding torch	Heats and fuses metal
Wheel puller	Remove wheel from axle
Wire scratch brush	Cleaning metal
Wire strippers	Removing insulation from electric wire
Wood chisel	Dressing and shaping wood
Wood mallet	Driving non-metallic objects
Wood rasp	Coarse filing of wood
Wrecking bar	Ripping and prying